# Stainless Drains.com

-INDUSTRIAL. COMMERCIAL. CUSTOM. -

### Stainless Steel Specification Drainage



## Stainless Drains.com

-INDUSTRIAL, COMMERCIAL, CUSTOM.

### Who We Are:

**Stainless Drains.com** (SDc) is committed to excellence in the manufacturing of superior stainless steel drains. SDc utilizes lean production methods to manufacture all of our products in our DFW metroplex (TX) facility. We fabricate a complete line of standard and custom drain solutions using only 100% US quality 304 or 316 stainless steel.

All drains meet U.S. FDA standards, and provide superior anti-bacterial, anti-contamination and anti-corrosion protection. Our high-quality construction and custom designs ensure that our drains will prove effective for many sanitary applications. Examples include laboratories, production plants, warehouses as well as unique applications such as amusement, sports and water parks.

SDc is "Buy American" compliant under the *American Recovery and Reinvestment Act of 2009.* 

StainlessDrains.com is listed by NSF International. Only products bearing the NSF mark are certified.











### **Need a Custom Drain:**

Our Sales & CAD Department will be happy to help you create a drawing to meet your exact specifications. We pride ourselves in our ability to create custom solutions for various applications.

StainlessDrains.com, a division of East Creek Corporation

P. O. Box 1278, Greenville, TX 75403 | Phone 888.785.2345 | Fax 888.785.2342

### Why Stainless Steel?

Stainless steel is a low carbon steel which contains a <u>minimum percentage of 10% chromium</u>. It is the addition of chromium that gives the steel its unique stainless, corrosion resistance.

The chromium content of the steel allows for the formation of a tough, adherent, corrosion-resisting chromium oxide film on the steel surface. If damaged chemically or mechanically, this film is "self-healing", provided that oxygen is present.

A 2004 audit of food processing facilities in a Midwestern State by the US Department of Agriculture's Food Safety & Inspection Service reported that 27.8% of floors and drains sampled tested positive for Listeria.









### **Austenitic Stainless Steel**

**Type 304** is the most versatile and widely used stainless steel. It is still sometimes referred to by its old name 18/8 which is derived from the nominal composition of type 304 being 18% chromium and 8% nickel.

**Type 316** is an austenitic grade with the addition of 2 - 3% molybdenum which further improves resistance to pitting & crevice corrosion.

•Referred to as "Marine Grade" because of its effective resistance to chloride corrosion

	Magnetic Response	Corrosion Resistance	Ductility	High Temp. Resistance	Low Temp. Resistance	Weldability
Austenitic Stainless	Generally No	High	Very High	Very High	Very High	Very High

### STAINLESS STEEL CORROSION RESISTANCE

#### **ORGANICS**

Unaffected
Slightly Attacked
Attacked
Lacks Conditions

	304	316
Acetone		
Benzol		
Carbon Tetrachloride		
Ethyl Alcohol		
Ethyl Chloride		
Ethyl Ether		
Food Pastes		

	304	316
Fruit Juices		
Ink		
Mustard	<u> </u>	
Paregoric Cmpd		
Quinine Bisulfate		
Quinine Sulfate		
Vinegar at 70°F		•

#### **ACIDS**

	304	316
Acetic	•	•
Benzoic	•	
Boric	•	
Carbolic	•	
Chromic (50%)		
Citric		
Formic		•
Hydrobromic		
Hydrocyanic		
Hydrochloric		
Hydrofluoric		
Lactic		
Nitric (conc.)		
Nitric		NR
(conc. Plus 2% HCL)		INIX
Nitrous (conc.)		
Oxalic		

	304	316
	304	310
Phosphoric		
Phosphoric (10%)		
Picric (conc.)		
Pyrogallic (conc.)		
Pyroligneus (conc.)		
Stearic (conc.)		
Succinic (molten)		NR
Sulfuric (conc.)		
Sulfuric (dil.)		
Sulfuric 15%		
(plus 2% potassium di- chromate)		
Sulfurous (conc.)		
Tannic (conc.)		
Tartaric (conc.)		
Trichloracetic Acid (10%)		
Uric		

#### **MISCELLANEOUS**

	304	316
Ammonia		
Baking Oven Gas		
Bromine		
Carbonated Beverages		
Chlorine		
Glycerin		

	304	316
Hydrogen Sulfide (400°F)		
Iodine		
Mercury		
Sauerkraut Brine		
Sulfer Dioxide		
X-ray Developing Solution		

### STAINLESS STEEL CORROSION RESISTANCE

**SALTS** 

# Unaffected Slightly Attacked Attacked Lacks Conditions

	204	
	304	316
Aluminum Chloride		
Aluminum Fluoride		
Aluminum Sulfate		
Ammonium		
Ammonium Bromide		
Ammonium Chloride		
Ammonium Hydroxide		
Ammonium Nitrate		
Ammonium Sulfate		
Barium Chloride		
Bleaching Powder		
Calcium Chloride		
Calcium Hydroxide		
Calcium Oxide		
Copper Chloride		
Copper Cyanide		
Copper Nitrate		
Copper Sulfate		
Creosote		
Hydrogen Peroxide		
Magnesium Carbonate		
Magnesium Chloride		
Magnesium Sulfate		
Magnesium Hydroxide	•	
Magnesium Nitrate		
Phosphorous Trichloride		
Potassium Bromide		
Potassium Carbonate		•
Potassium Chloride		
Potassium Chlorate		

	304	316
Potassium Cyanide	•	
Potassium Dichromate		
Potassium Ferricyanide		
Potassium Ferricyanide (boiling)		
Potassium Hypochlorite		
Potassium lodide		
Potassium Hydrate		
Potassium Nitrate		
Potassium Oxalate		
Potassium Permanganate		
Potassium Sulfate		
Silver Nitrate	•	
Silver Cyanide	•	
Sodium Bicarbonate		
Sodium Borate		
Sodium Bromide		
Sodium Chloride (2% aer- ated)		
Sodium Citrate		
Sodium Fluoride	•	NR
Sodium Hydroxide		
Sodium Nitrate		
Sodium Peroxide (212°F)		
Stannic Chloride		
Stannous Chloride		NR
Sulfur (molten) 500°F		
Sulfer Chloride		NR
Titanium Tetrachloride		
Zinc Chloride		
Zinc Sulfate		

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### EXPLANATION OF MODEL NUMBERS

Drain: StainlessDrains.com 12" Round Sanitary Drain, 12 Ga, 304 SS, 3" Sch 10 outlet

Model Number: SDcSN-R42120-XXX31XX

	SDcSN -	R	4	2	120-	XXX	3	1	XX
SDc StainlessDrains.com		Letter	Digit 1	Digit 2	Digits 3-5	Digit 6-8	Digit 9	Digit 10	Digit 11 & 12
	PART FAMILY	SHAPE	MATERIAL	GAUGE	O.D. (in.)	I.D. (in.)	OUTLET (in.)	SCHEDULE	DEPTH (in.)
AD = Area Drain	RF = Roof Drains	R = Round	4 = 304 SS	8 = 8 Ga.	015 = 1.5			1 = Sch 10	
CO = Cleanout	RS = Round Floor Sinks	Q = Square	6 = 316 SS	9 = 9 Ga	030 = 3			4 = Sch 40	
DS = Deep Sump	SD = Slot Drains	V = V Shape		0 = 10 Ga.	060 = 6				
EG = Eco Guards	SF = Stainless Fittings			1 = 11 Ga.	080 = 8				
FS = Floor Sinks	SH = Shower Drains			2 = 12 Ga.	095 = 9.5				
GR = Grates	SN = Sanitary Drains			4 = 14 Ga.	115 = 11.5				
TP = Trap Drains	RL = Reducing Laterals			6 = 16 <b>G</b> a.	120 = 12				
HU = Hub Drains	TR = Trench Drain				150 = 15				
PT = P Traps	TS = Tapered Floor Sinks				140 = 14				
WY = Wyes	ST = Standard Tees								
LA = Laterals	RT = Reducing Tees								
CR = Crosses	RC = Reducing Crosses								
	HD = Hemmed Drain								

### Load Classification for Grates

<b>i</b> Mi	Load Class A Light Duty	Pedestrian Walkways, Bicycles, Golf Carts, Swimming Pools, Tennis Courts. Designed for a distributed load of 23 psi (3,3000 lbs. per square foot).
	Load Class B Medium Duty	Automobiles, Light Pickup Trucks. General Aviation Aircraft, Low Speeds. Designed for a distributed load of 62 psi (9,000 lbs. per square foot).
	Load Class C Heavy Duty	Pneumatic Tire Vehicles, Commercial Aircraft, Incidental Lightly Loaded Forklift Traffic, low to Moderate Speeds. Designed for distributed load of 260 psi (37,440 lbs. per square foot).
	Load Class D Extra Heavy Duty	Highway Vehicles, Commercial Aircraft, Low to Moderate Speeds. Designed for distributed load of 450psi (64,800 lbs. per square foot).
	Load Class E Extreme Heavy Duty	Hard Wheel Forklifts, Construction Equipment, Off-road Vehicles, Military Cargo Aircraft. Moderate Speeds. Designed for distributed load of 550 psi (79,200 lbs. per square foot).
	Load Class F Special Duty	Interstate Highway Traffic Rated. Exceeds AASTO H-20, FAA requirements for pavement design per AC 150/5320-6D. High Speed Vehicles. Designed for distributed load of 900 psi (130,000 lbs. per square foot).

### Area Drains-Round Top - 6" Top

Over 80 different Area Drains can be configured on our website by clicking here.







StainlessDrains.com's Area Drains are ideal for low to medium flow areas where trench drains or floor sinks may not be necessary. All drains meet the U.S. FDA standards and are corrosion resistant.

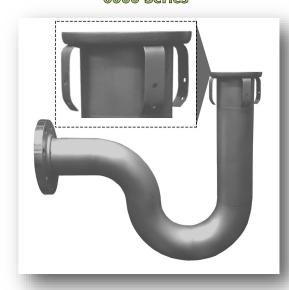
Applications: Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants.



#### **Engineering Specifications / Standards & Options:**

- 304 or 316 Stainless Steel
- Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- Bead Blast Standard Finish (Satin)
- Anchor Flange
- Anchor Flange / Clamp Device
- Weep Holes
- Outlet Sizes: 2" 4" Standard
- **Threaded Outlet**
- Adjustable Outlet
- Custom Logo Grates
- Electro-polished Finish
- **Eco-Guard**

#### 6000 Series



### Area Drains—Square Top 4" and 6" Square Tops

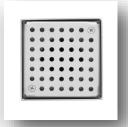
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#### **Engineering Specifications / Standards & Options:**

- 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Bead Blast Standard Finish (Satin)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- Clamp Device
- □ Outlet Sizes: 2" 4"
- Threaded Outlet
- Adjustable Outlet
- □ 14ga. Bodies Standard
- ☐ Grate Light Duty Standard
- Medium & Heavy Duty Grates Optional
- Secured Grate
- Custom Logo Grates
- □ Electro-polished Finish
- □ Eco-Guard



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### Cleanouts

Cleanouts can be generated on our website by clicking here.

StainlessDrains.com's Cleanouts are designed to fit any line of drain products, and are easy to access when trunk lines need to be cleaned. All cleanouts meet the U.S. FDA standards and are corrosion resistant.

#### **Square Top**









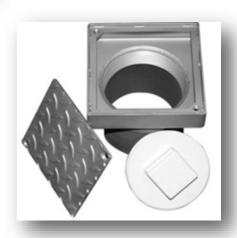
Applications: Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants.

#### **Round Top**









#### **Engineering Specifications / Standards & Options:**

- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ Bead Blast Standard Finish (Satin)
- □ Outlet Sizes: 2" 4" Standard
- □ Threaded Outlet
- Adjustable Outlet
- □ Round or Square Top
- □ 6" outlet available
- Custom Cleanouts available
- □ PVC plug (Standard)
- □ Brass plug / Stainless plug (optional)
- □ Gasket
- □ Custom Logo Grates
- Electro-polished Finish



### Deep Sump Drains

Over 200 different Deep Sumps can be configured on our website by clicking here.

#### Side Views





effective heavy volume drains that are designed for applications with a continuous heavy flow and/or debris—laden fluids.

StainlessDrains.com's Deep Sump Drains are

Applications: Meat processing / packing plants, Dairies, Food Processing Plants, Beverage or Bottling Plants, Chemical & Hazardous Waste Plants, and Industrial Kitchens.

#### Top Views







#### Deep Sump with Trench Drain



#### **Engineering Specifications / Standards & Options:**

- 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- Standard Depths: 6", 8", 10" (Others Available)
- ☐ Bead Blast Finish Standard (Satin)
- Anchor Flange
- ☐ Anchor Flange / Clamp Device
- Weep Holes
- □ Outlet Sizes: 2" 6"
- □ Threaded Outlet
- □ Adjustable Outlet
- Multiple Outlets
- □ Bottom / Side Outlet Locations
- Magnetic Locking Pins
- □ Custom Logo Grates
- □ Electro-polished Finish
- **Eco-Guard**



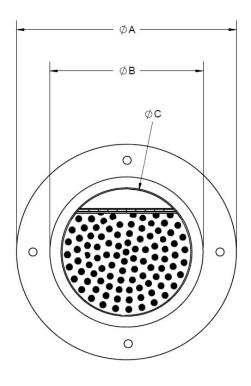
### Down Spout Covers





StainlessDrains.com's Down Spout Covers are used on a wall where an overflow roof drain concealed leader (pipe) discharges water to the ground. Typical downspout covers are type 304, Hinged with a perforated cover. Stainless Down Spout covers made with 316 should be used where saltwater (oceans) are present

Applications: Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants, Technology, Banks, Warehouses, or highly corrosive areas.



#### **Engineering Specifications Standards / Options:**

- 10ga. 304 or 316 Stainless Steel
- Bead Blast Finish (Satin) Standard
- □ Screen can be secured
- Custom Logo Grates
- Electro-polished Finish

Pipe Size	А	В	С
2"	8 - 3/4	6 - <sup>3</sup> ⁄8	5
3"	8 - 3/4	6 - <sup>3</sup> ⁄8	5
4"	8 - 3/4	6 - <sup>3</sup> ⁄8	5
6"	11 - 3/4	8 - 3/8	7
8"	13 - <sup>3</sup> ⁄ <sub>4</sub>	10 - <sup>3</sup> ⁄8	9
10"	15 - <sup>3</sup> ⁄ <sub>4</sub>	12 - <sup>3</sup> ⁄ <sub>8</sub>	11
12"	17 - <sup>3</sup> ⁄ <sub>4</sub>	14 - <sup>3</sup> ⁄ <sub>8</sub>	13
15"	20 - 3/4	16 - 15/16	16

### Eco-Guard



StainlessDrains.com's new Eco-Guard is used to keep odors, sewer gases and insects from coming up the outlet connections of floor drain bodies.



**Applications:** Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants.



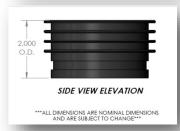
#### **Engineering Specifications:**

Series inline floor drain trap seal with UV resistant ABS plastic frame, silicon rubber sealing flapper and four flexible sealing ribs.

#### **AVAILABLE SIZES**

MODEL NUMBER	"A" (PIPE SIZE)	"B" (HEIGHT)
SDC-EG 102	2" (51)	2" (51)
SDC-EG 103	3" (76)	2" (51)
SDC-EG 1035	3 1/2" (89)	2" (51)
SDC-EG 104	4" (102)	2" (51)





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### Eco-Guard with Strainer







StainlessDrains.com's new Eco-Guard with strainer keeps odors, sewer gases and insects from coming up the outlet connections of floor drain bodies with the addition of locking it in place.

**Applications:** Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy **Plants** 



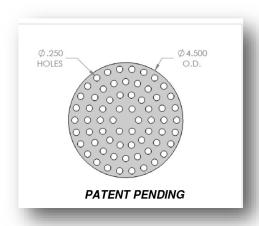


#### **Engineering Specifications:**

Series inline floor drain trap seal with UV resistant ABS plastic frame, silicon rubber sealing flapper and four flexible sealing ribs.

#### **AVAILABLE SIZES**

MODEL NUMBER	"A" (PIPE SIZE)	"B" (HEIGHT)
SDC-EG 102	2" (51)	2" (51)
SDC-EG 103	3" (76)	2" (51)
SDC-EG 1035	3 1/2" (89)	2" (51)
SDC-EG 104	4" (102)	2" (51)





### Floor Sinks

Over 50,000 different Floor Sinks can be configured on our website by clicking here.





StainlessDrains.com's Floor Sinks will satisfy any application from light to heavy-duty. All models are corrosion-resistant and comply with the U.S. FDA standards for sanitary design.

Applications: Food and Beverage Manufacturing Plants, Institutional and Restaurant Kitchens and Food Service, Maintenance Rooms, Wash down areas, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants.





#### **Engineering Specifications / Standards & Options:**

- 304 or 316 Stainless Steel
- Schedule 10 or 40 Outlet
- 1/2" Trap Primer Connection
- Standard Depths: 6", 8", 10" (Others Available)
- Bead Blast, Standard Finish (Satin)
- Anchor Flange
- Anchor Flange / Clamp Device
- Weep Holes
- □ Outlet Sizes: 2" 12"
- Adjustable Threaded Outlets
- ☐ End, Side and multiple outlets
- □ Sediment Basket (Standard)
- 14ga. Body, Standard
- Internal Splash Guard
- Magnetic Locking Pins
- **Custom Logo Grates**
- **Electro-polished Finish**
- **Eco-Guard**





Α	В	С	D	Ε
8"	8"	5.5"	4-8"	2"-6"
12"	12"	9.5"	4-18"	2"-6"
18"	18"	15.5"	4-24"	2"-8"
24"	24"	21.5"	4-36"	2"-12"

Standard Dimensions - See configurator for more

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### Grates



StainlessDrains.com manufactures grates for our drains along with Replacement grates to fit any need. We offer a variety of options such as perforated, bar, subway bar, perimeter gap, slotted, reinforced and custom logo grates. Grates are available in any Load Class A-F. If you don't see a grate you're looking for, let us know, custom is our specialty.

#### **Logo Grates**











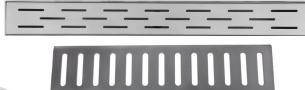




**Slotted Grates** 



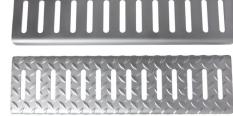












#### Perimeter Gap Grate



















Half & Three Quarter Grate









#### **Bar Grates**









#### Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

9.3125 x 24.0 x 1.50 14 gauge Perforated Class A



9.3125 x 24.0 x 1.50 12 gauge Perforated Class A



9.3125 x 24.0 x 1.50 11 gauge Perforated Class A



9.3125 x 24.0 x 1.50 10 gauge Perforated Class A



5.8125 x 24.0 x 1.50 14 gauge Perforated Class A



5.8125 x 24.0 x 1.50 12 gauge Perforated Class A



Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

9.3125 x 24.0 x 1.50 14 gauge Slotted Class A



9.3125 x 24.0 x 1.50 12 gauge Slotted Class A



3", 4", 6" 14 gauge Slotted Logo Class A



6", 8", 10", 12" 10 gauge Slotted Logo Class A



5.8125 x 24.0 x 1.50 14 gauge Slotted Class A



5.8125 x 24.0 x 1.50 12 gauge Slotted Class A



12 gauge Slotted Logo Class A





Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

7.3125 x 7.25 x 1.50 14 gauge Perforated Class A



9.3125 x 9.25 x 1.50 14 gauge Perforated Class A



11.4125 x 11.4125 x 1.25 14 gauge Perforated Class A



11.3125 x 11.25 x 1.50 14 gauge Slotted Class A



9.25 x 9.25 1.25 14 gauge Perforated Class A



11.3125 x 11.25 x 1.50 14 gauge Perforated Class A



Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

7.3125 x 7.25 x 1.50 14 gauge Slotted Class A



9.3125 x 9.25 x 1.50 14 gauge Slotted Class A



 $6.0 \times 0.50$ 12 gauge Perforated Class A



10.0 x 0.50 **Perforated** Class A



9.25 x 9.25 1.25 14 gauge Slotted Class A



 $10.0 \times 0.50$ 14 gauge Perforated Class A



5.9375 x 0.50 12 gauge Perforated Class A





Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

5.8125 x 24.0 x 1.50 14 gauge Slotted Class A



9.3125 x 24.0 x 1.50 12 gauge Slotted Class A



5.8125 x 24.0 x 1.50 14 gauge Slotted Class A



5.8125 x 24.0 x 1.50 12 gauge Slotted Class A



5.8125 x 24.0 x 1.50 14 gauge Perforated Class A



5.8125 x 24.0 x 1.50 12 gauge Perforated Class A



5.8125 x 24.0 x 1.50 14 gauge Perforated Class A



9.3125 x 24.0 x 1.50 14 gauge Slotted Class A



### Load Class B Grates-Medium Duty

Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

5.8125 x 24.0 x 1.50 10 gauge Slotted **Class B** 



9.3125 x 24.0 x 1.50 10 gauge Slotted Class B



5.8125 x 24.0 x 1.50 11 gauge Slotted Class B



5.8125 x 24.0 x 1.50 10 gauge Slotted Class B



5.8125 x 24.0 x 1.50 10 gauge Perforated **Class B** 



5.8125 x 24.0 x 1.50 11 gauge Perforated Class B



5.8125 x 24.0 x 1.50 10 gauge Perforated Class B



9.3125 x 24.0 x 1.50 11 gauge Slotted Class B



### Load Class B Grates-Medium Duty

Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

9.3125 x 24.0 x 1.50 10 gauge Slotted Class B



9.3125 x 9.25 x 1.50 11 gauge Perforated Class B



11.4125 x 11.4125 x 1.25 11 gauge Perforated Class B



7.3125 x 7.25 x 1.50 11 gauge Perforated Class B



9.25 x 9.25 1.25 11 gauge Perforated Class B



11.3125 x 11.25 x 1.50 11 gauge Perforated Class B



11.3125 x 11.25 x 1.50 11 gauge Slotted Class B



### Load Class B Grates - Medium Duty

#### Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

7.3125 x 7.25 x 1.50 10 gauge Perforated Class B



9.3125 x 9.25 x 1.50 10 gauge Perforated Class B



11.4125 x 11.4125 x 1.25 10 gauge Perforated Class B



9.25 x 9.25 1.25 10 gauge Perforated Class B



11.3125 x 11.25 x 1.50 **10 gauge Perforated** Class B



11.3125 x 11.25 x 1.50 10 gauge Slotted Class C





### Load Class B Grates-Medium Duty

#### Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

7.3125 x 7.25 x 1.50 10 gauge Perforated Class B



9.3125 x 9.25 x 1.50 10 gauge Perforated Class B



11.4125 x 11.4125 x 1.25 10 gauge Perforated Class B



9.25 x 9.25 1.25 10 gauge Perforated Class B



11.3125 x 11.25 x 1.50 10 gauge Perforated Class B



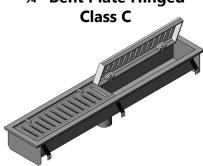


### Load Class C Grates-Heavy Duty

Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

7.3125 x 24 14" Bent Plate Hinged



11.3125 x 11.25 x 1.50 10 gauge Slotted Class C



### Load Class D Grates-Extra Heavy Duty

#### Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

9.3125 x 24.0 x 1.50 <sup>1</sup>/<sub>4</sub>" Flat Bar with (2) <sup>1</sup>/<sub>2</sub>" Round Bar Subway Grate Class D



5.8125 x 24.0 x 1.50 ¼" Plate Slotted Class D



5.8125 x 24.0 x 1.50 ½" Plate Slotted with 1" Lugs Class D



9.3125 x 9.25 x 1.50 %" Plate Slotted with %" x 1" Frame Class D



5.8125 x 24.0 x 1.0 "Flat Bar with (2) "2" Round Bar Subway Grate Class D



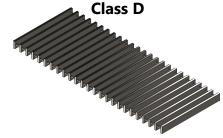
5.8125 x 24.0 x 1.25 "Flat Bar with (2) "" Round Bar Subway Grate Class D



9.3125 x 24.0 x 1.50 ½" Plate Slotted w ¼ x 1" Frame Class D



9.3125 x 24.0 x 1.0 "Flat Bar with (2) "" Round Bar Subway Grate



### Load Class D Grates-Extra Heavy Duty

#### Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

 $8.0 \times 0.50$ Slotted Class D

9.50 x 1.0 1/2" Plate Slotted with 1/2" Lugs Class D



10.0 x 0.50 Slotted Class D



10.0 x 0.50 Plate **Perimeter Gap** Class D



 $8.0 \times 0.50$ **Vertical Slotted - Secured** Class D



10.625 x 1.0 1/2" Plate Slotted Perimeter Gap with 1/2" Lugs Class D



9.3125 x 9.25 x 1.50 x 1/2" Plate Slotted with 1/4" x 1" Frame Class D



9.3125 x 24.0 x 1.50 x 1/2" Plate Perimeter Gap with 1" Lugs Class D





### Load Class E Grates-Extreme Heavy Duty

#### Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

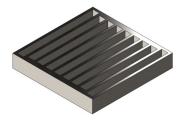
10.0 x 1.0 ½" Plate with ½" Lugs Perimeter Gap Class E



10.0 x 1.0 ½" Plate with ½" Lugs Perimeter Gap Class E



9.3125 x 9.25 x 1.50 x <sup>1</sup>/<sub>4</sub>" Heavy Duty Bar Grate Class E



6.0 x 0.50 Slotted Class E



8.0 x 0.50 Horizontal Slotted - Secured Class E



7.8125 x 7.8125 x 0.50 Smooth - Secured Class E



9.3125 x 9.25 x 1.50 x <sup>1</sup>/<sub>4</sub>" Flat Bar with (2) <sup>1</sup>/<sub>2</sub>" Round Bar Subway Grate Class E



### Load Class E Grates-Extreme Heavy Duty

Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

5.8125 x 24.0 x 1.50 x 1/2" Plate Slotted with 1" Blocks Class E



5.8125 x 24.0 x 1.50 x 1/4" Flat Bar with (2) 1/2" Round Bar **Subway Grate** Class E



9.3125 x 24.0 x 1.50 x 1/4" Heavy Duty Bar Class E



5.8125 x 24.0 x 1.50 x 1/2" Plate Slotted Class E



5.8125 x 24.0 x 1.50 x 1/2" Plate Perimeter Gap with 1" Lugs Class E



5.8125 x 24.0 x 1.50 x 1/2" Plate Perimeter Gap with 1" Blocks Class E



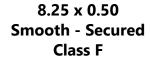


### Load Class F Grates-Special Duty

#### Any size or pattern can be fabricated

See Page 7 for Load Classification Breakdown

8.0 x 0.50 Plate - 0.375 Holes Perforated - Secured Class F





6.25 x 0.50 Smooth - Secured Class F



5.8125 x 5.8125 x 0.50 Smooth - Secured Class F



5.8125 x 24.0 x 1.50 x ¼" Heavy Duty Bar Class F





### Hemmed Drains



**Applications:** Pools, city centers, in front of buildings, landscaping, doorways, airports, hotels, stadium, sports arenas, retail outlet, outdoor/indoor malls, schools, university campus', healthcare & hospitals.

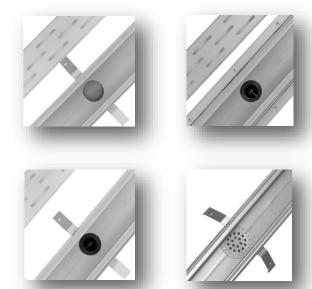


#### **Engineering Specifications / Standard & Options:**

- 304 or 316 Stainless Steel
- □ 14 gauge Body, Standard
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Standard Depths: 6", 8", 10" (Others Available)
- □ Bead Blast, Standard Finish (Satin)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- Anchor Tabs Standard
- Top Flange
- Weep Holes
- □ Outlet Sizes: 2" 6"
- Threaded Male / Female Adjustable Outlet
- Neutral or Sloped bottom
- Straight up sides Standard
- □ Standard Grate Height 3/4", 13/16", Others Available
- □ 45°, 90°, Tees, Crosses & Wyes Available
- Catch Basin / Deep Sump or Round Floor Sink
- Custom Logo Grates
- ☐ Electro-polished / Pickled / Passivated Finishes
- □ Eco-Guard (limited sizes)

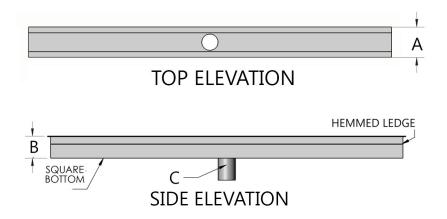


StainlessDrains.com's Hemmed Drains are another addition to our new product line. The drain is designed with a grate ledge hemmed inside of the trench. The Hemmed trench gives the option of straight up sides or adding a top lip to this highly aesthetic drain.

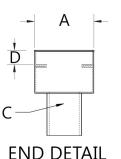




### Hemmed Drains







**EXPLANATION OF PART NUMBERS** 

See Pg. 7 for expanded Legend

PART FAMILY	SHAPE	MATERIAL	GAUGE	GRATE OPENING	START DEPTH	OUTLET	SCHEDULE	OUTLET	GRATE DEPTH	GRATE
				Α	В	С		LOCATION	D	
SDcHD Hemmed Drain	Q=Square V =V— Bottom	4 = 304 SS 6 = 316 SS	$\Delta = 1\Delta\sigma_{A}$	030=3" 040=4" 050=5" 060=6" 070=7" 080=8"	030=3" 040=4" 050=5" 060=6"	2=2" 3=3" 4=4" 5=5" 6=6"	1 = Sch 10 4 = Sch 40	C = Center E = End S = Side	75=0.75" 81=0.813" 10=1.0" 15=1.5"	See Page ### For Grate s

#### Sample Product Number = SDcHD-Q44030-04024C-81XX

Type: Hemmed Drain

**Shape:** Square Bottom

Material: 304 Stainless Steel

Gauge: 14 ga.

**Grate Opening (in.):** 3 / "A"

Start Depth (in.): 4 / "B"

Outlet (in.): 2 / "C"

**Schedule:** Sch 40

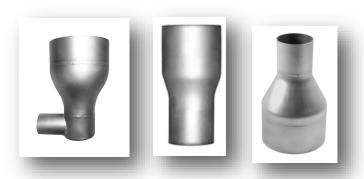
\*\*\*ALL DIMENSIONS ARE NOMINAL
DIMENSIONS AND ARE SUBJECT TO CHANGE\*\*\*



### **Hub Drains**

Our Hub Drains can be configured on our website by clicking here.

#### Concentric Hub Drain



Stainless Drains.com's Hub Drains are constructed of 304 or 316 stainless steel and are corrosion resistant. Hub Drains can be used with or without strainer baskets.

**Applications:** Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants.

#### **Eccentric Hub Drain**



#### **Engineering Specifications / Standards & Options:**

- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- ☐ Bead Blast, Finish Standard (Satin)
- Anchor Flange
- □ Top Flange
- Threaded Outlet
- Adjustable Outlet
- □ Side Outlet
- Baskets
- Caps
- Solid Covers
- Custom Logo Grates
- Electro-polished Finish
- Eco-Guard





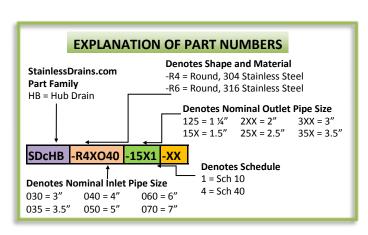
### Concentric / Eccentric Hub Drains

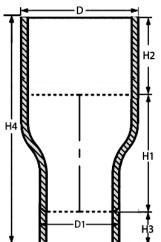
Refer to chart below for Hub Drains that have not been added configurator on our website, here.

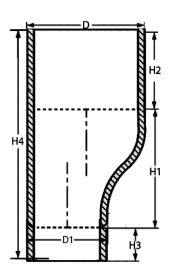
#### STANDARD HUB DRAINS—304 Stainless Steel / Schedule 10

<b>Product Number</b> Subject to Change	Nominal Pipe Size	O.D. D	O.D. D1	Length H1	Top Ext. H2	Tail Piece H3	O.A. H4
, ,	•	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm
SDcHB-R4X030-2XX1-XX	3 – 2	3.5 / 89	2.37 / 60	3.5 / 89	3 / 76	2.5 / 64	9 / 229
SDcHB-R4X030-15X1-XX	3 – 2 ½	3.5 / 89	2.87 / 73	3.5 / 89	3 / 76	2.5 / 64	9 / 229
SDcHB-R4X035-1251-XX	3 ½ - 1 ¼	4.0 / 102	1.38 / 35	4 / 102	3 / 76	2.5 / 64	9 / 229
SDcHB-R4X035-15X1-XX	3 ½ - 1 ½	4.0 / 102	1.67 / 42	4 / 102	3 / 76	2.5 / 64	9 / 229
SDcHB-R4X035-2XX1-XX	3 ½ - 2	4.0 / 102	2.37 / 60	4 / 102	3 / 76	2.5 / 64	9 / 229
SDcHB-R4X035-25X1-XX	3 ½ - 2 ½	4.0 / 102	2.87 / 73	4 / 102	3 / 76	2.5 / 64	9 / 229
SDcHB-R4X035-3XX1-XX	3 ½ - 3	4.0 / 102	3.5 / 89	4 / 102	3 / 76	2.5 / 64	9 / 229
SDcHB-R4X040-15X1-XX	4 – 1 ½	4.5 / 114	1.67 / 42	4 / 102	3 / 76	3 / 76	10 / 254
SDcHB-R4X040-2XX1-XX	4 - 2	4.5 / 114	2.37 / 60	4 / 102	3 / 76	3 / 76	10 / 254
SDcHB-R4X040-25X1-XX	4 - 2 1/2	4.5 / 114	2.87 / 73	4 / 102	3 / 76	3 / 76	10 / 254
SDcHB-R4X040-3XX1-XX	4 - 3	4.0 / 114	3.5 / 89	4 / 102	3 / 76	3 / 76	10 / 254
SDcHB-R4X040-35X1-XX	$4 - 3 \frac{1}{2}$	4.5 / 114	4.0 / 102	5 / 127	3 / 76	3 / 76	11 / 279
SDcHB-R4X050-2XX1-XX	5 – 2	5.56 / 141	2.37 / 60	5 / 127	3 / 76	3 / 76	11 / 279
SDcHB-R4X050-3XX1-XX	5 – 3	5.56 / 141	3.5 / 89	5 / 127	3 / 76	3 / 76	11 / 279
SDcHB-R4X050-35X1-XX	5 – 3 ½	5.56 / 141	4.0 / 102	5 / 127	3 / 76	3 / 76	11 / 279
SDcHB-R4X050-4XX1-XX	5 – 4	5.56 / 141	4.5 / 114	5 / 127	3 / 76	3 / 76	11 / 279
SDcHB-R4X060-25X1-XX	6 – 2 ½	6.63 / 168	2.87 / 73	5.5 / 140	3.5 / 89	3 / 76	12 / 305
SDcHB-R4X060-3XX1-XX	6 – 3	6.63 / 168	3.5 / 89	5.5 / 140	3.5 / 89	3 / 76	12 / 305
SDcHB-R4X060-35X1-XX	6 – 3 ½	6.63 / 168	4.0 / 102	5.5 / 140	3.5 / 89	3 / 76	12 / 305
SDcHB-R4X060-4XX1-XX	6 – 4	6.63 / 168	4.5 / 114	5.5 / 140	3.5 / 89	3 / 76	12 / 305
SDcHB-R4X060-5XX1-XX	6 – 5	6.63 / 168	5.56 / 141	5.5 / 140	3.5 / 89	3 / 76	12 / 305
SDcHB-R4X080-35X1-XX	8 – 3 ½	8.63 / 219	4.0 / 102	6.0 / 152	4 / 102	4 / 102	14 / 356
SDcHB-R4X080-4XX1-XX	8 – 4	8.63 / 219	4.5 / 114	6.0 / 152	4 / 102	4 / 102	14 / 356
SDcHB-R4X080-5XX1-XX	8 – 5	8.63 / 219	5.56 / 141	6.0 / 152	4 / 102	4 / 102	14 / 356
SDcHB-R4X080-6XX1-XX	8 – 6	8.63 / 219	6.63 / 168	6.0 / 152	4 / 102	4 / 102	14 / 356

Above chart shows all hub drains in Stainless Steel 304 & Schedule 10. All variations of Stainless Steel 304 & 316 along with Schedule 10 & 40 can be fabricated.







\*\*\*ALL DIMENSIONS ARE NOMINAL DIMENSIONS AND ARE SUBJECT TO CHANGE\*\*\*





### Concentric / Eccentric Hub Drains

Refer to chart below for Hub Drains that have not been added configurator on our website, here.

#### LARGE HUB DRAINS—304 Stainless Steel / Schedule 10

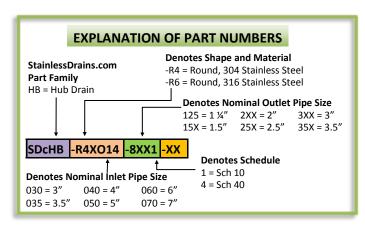
<b>Product Number</b> Subject to Change	Nominal Pipe Size		O.D. D				Length Top Ext. H1 H2		Tail Piece H3		O.A. H4		
		in.	/ mm	in	. / mm	iı	n. / mm	in	. / mm	in	. / mm	in	. / mm
SDcHB-R4X010-4XX1-XX	10 – 4	10.75	/ 273	4.5	/ 114	7.0	/ 178	4	/ 102	4	/ 102	15	/ 381
SDcHB-R4X010-5XX1-XX	10 – 5	10.75	/ 273	5.56	/ 141	7.0	/ 178	4	/ 102	4	/ 102	15	/ 381
SDcHB-R4X010-6XX1-XX	10 - 6	10.75	/ 273	6.625	/ 168	7.0	/ 178	4	/ 102	4	/ 102	15	/ 381
SDcHB-R4X010-8XX1-XX	10 - 8	10.75	/ 273	8.625	/ 219	7.0	/ 178	4	/ 102	4	/ 102	15	/ 381
SDcHB-R4X012-5XX1-XX	12 – 5	12.75	/ 324	5.56	/ 141	8.0	/ 203	4	/ 102	4	/ 102	16	/ 406
SDcHB-R4X012-6XX1-XX	12 – 6	12.75	/ 324	6.625	/ 168	8.0	/ 203	4	/ 102	4	/ 102	16	/ 406
SDcHB-R4X012-8XX1-XX	12 – 8	12.75	/ 324	8.625	/ 219	8.0	/ 203	4	/ 102	4	/ 102	16	/ 406
SDcHB-R4X012-10X1-XX	12 - 10	12.75	/ 324	10.75	/ 273	8.0	/ 203	4	/ 102	5	/ 127	16	/ 406
SDcHB-R4X014-6XX1-XX	14 – 6	14.0	/ 356	6.625	/ 324	13.0	/ 330	5	/ 127	5	/ 127	22	/ 559
SDcHB-R4X014-8XX1-XX	14 – 8	14.0	/ 356	8.625	/ 219	13.0	/ 330	5	/ 127	5	/ 127	22	/ 559
SDcHB-R4X014-10X1-XX	14 – 10	14.0	/ 356	10.75	/ 273	13.0	/ 330	5	/ 127	5	/ 127	22	/ 559
SDcHB-R4X014-12X1-XX	14 - 12	14.0	/ 356	12.75	/ 324	13.0	/ 330	5	/ 127	5	/ 127	22	/ 559
SDcHB-R4X016-8XX1-XX	16 – 8	16.0	/ 406	8.625	/ 219	14.0	/ 356	6	/ 152	6	/ 152	26	/ 660
SDcHB-R4X016-10X1-XX	16 – 10	16.0	/ 406	10.75	/ 273	14.0	/ 356	6	/ 152	6	/ 152	26	/ 660
SDcHB-R4X016-12X1-XX	16 – 12	16.0	/ 406	12.75	/ 324	14.0	/ 356	6	/ 152	6	/ 152	26	/ 660
SDcHB-R4X016-14X1-XX	16 - 14	16.0	/ 406	14	/ 356	14.0	/ 356	6	/ 152	6	/ 152	26	/ 660

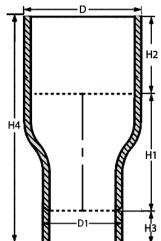
Above chart shows all hub drains in Stainless Steel 304 & Schedule 10. All variations of Stainless Steel 304 & 316 along with Schedule 10 & 40 can be fabricated.

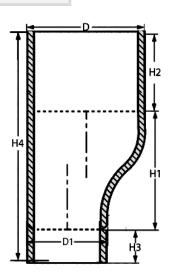
#### Sample Product Number = SDcHB-R4X014-8XX1-XX

Type: Hub Drain Shape: Round Bottom Material: 304 Stainless Steel Nomimal Inlet Pipe Size (in.): 14 Nominal Outlet Pipe Size (in.): 8

Schedule: Sch 10





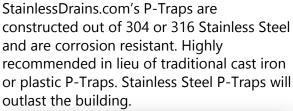


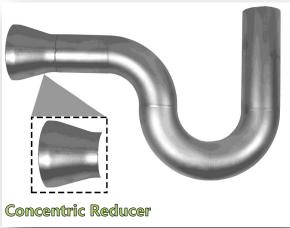
\*\*\*ALL DIMENSIONS ARE NOMINAL DIMENSIONS AND ARE SUBJECT TO CHANGE\*\*\*

### P-Traps



Applications: Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants.



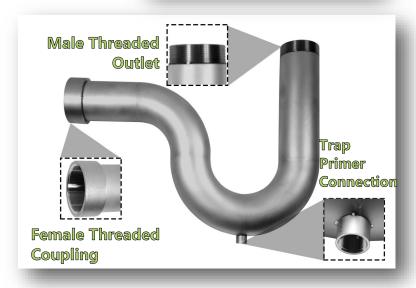






#### **Engineering Specifications / Standards & Options:**

- 304 or 316 Stainless Steel
- Schedule 10 or 40 Standard
- 1/2" Trap Primer Connection
- □ Bead Blast, Standard Finish (Satin)
- ☐ Half Couplings (150lbs.)
- Concentric Reducers
- □ Threaded Outlet Male/Female
- Extended Risers
- Flanged Connection
- □ Strainer Basket
- **Attachment Drains**
- Electro-polished Finish



37

### P-Traps

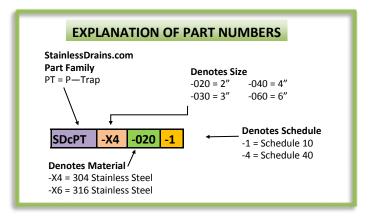
Product Number	Nominal Pipe Size in / mm	Outside Diameter In / mm	A in / mm	B in / mm	C in / mm	D in / mm	E in/mm
SDcPT-x4-015-1	1.5 / 38	1.90 / 48	10.5 / 267	10.8 / 274	6.5 / 165	7 / 178	3 / 76
SDcPT-x4-020-1	2 / 51	2.38 / 60	12.8 / 325	13.3 / 338	8.5 / 216	8.5 / 216	3 / 76
SDcPT-x4-025-1	2.5 / 64	2.88 / 73	14.8 / 376	17.3 / 439	10.5 / 267	9.5 / 241	4.5 / 114
SDcPT-x4-030-1	3 / 76	3.5 / 89	16.5 / 419	21.5 / 546	12.8 / 325	10 / 254	6 / 152
SDcPT-x4-035-1	3.5 / 89	3.88 / 98	18.3 / 465	23.8 / 605	14.5 / 368	11 / 279	6 / 152
SDcPT-x4-040-1	4 / 102	4.50 / 114	20.5 / 521	26.5 / 673	16.8 / 427	12 / 305	6 / 152
SDcPT-x4-050-1	5 / 127	5.56 / 141	24.5 / 622	31.5 / 800	20.8 / 528	14 / 356	6 / 152
SDcPT-x4-060-1	6 / 152	6.63 / 168	28.5 / 724	36.5 / 927	24.8 / 630	16 / 406	6 / 152
SDcPT-x4-080-1	8 / 203	8.63 / 219	36.5 / 927	46.5 / 1181	32.8 / 833	20 / 508	6 / 152
SDcPT-x4-100-1	10 / 254	10.75 / 273	44.5 / 1130	56.5 / 1435	40.8 / 1036	24 / 610	6 / 152
SDcPT-x4-120-1	12 / 305	12.75 / 324	52.5 / 1334	66.5 / 1689	48.8 / 1238	28 / 711	6 / 152

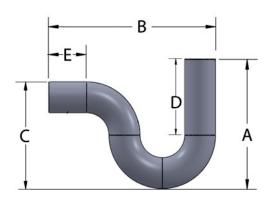
Product Numbers shown above are using SS 304 & Sch 10



2" to 12"







### Roof Drains

#### **Sloped Roof Drains**





Applications: Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants, Technology, Banks, Warehouses, or highly corrosive areas.

StainlessDrains.com has built several prototypes to ensure the design is perfect for the roof drain application. Extensive rusting of cast iron roof drains could lead to catastrophic failure, which is why our Stainless Steel Roof Drains are ideal, and 316 should be used where saltwater (oceans) are present.

#### **Roof Drains**





#### **Parapet**



#### **Vent Roof Drains**





- □ 316 or 304 Stainless Steel
- □ Schedule 10 or 40 Outlet
- ☐ Bead Blast, Standard Finish (Satin)
- □ Outlet Sizes: 2" 8"
- Adjustable Outlet
- 2" High External Water Dam
- □ Gravel Guard
- Stainless Steel Dome
- Underdeck Clamp
- Domes Secured





### Round Floor Sinks



#### Square to Round Drain Bodies



StainlessDrains.com's Round Floor Sinks are manufactured with high quality Stainless Steel to satisfy any application from light to heavy–duty with high quality and service. All models are corrosions resistant and comply with the U.S. FDA standards.

**Applications:** Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy **Plants** 

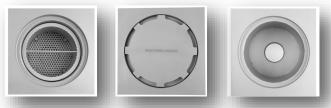
#### Round to Round Drain Bodies



#### **Engineering Specifications / Standards & Options:**

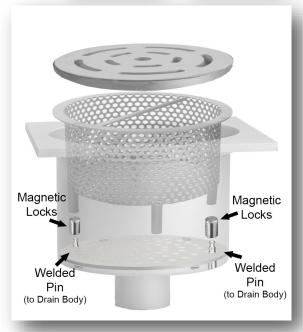
- 304 or 316 Stainless Steel
- Schedule 10 or 40 Outlet
- 1/2" Trap Primer Connection
- □ Standard Depths: 6", 8", 10" (Others Available)
- □ Bead Blast Finish Standard (Satin)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- Weep Holes
- □ Outlet Sizes: 2" 8"
- Threaded Outlet
- Adjustable Outlet
- Secured Grating
- Magnetic Locking Pins
- Custom Logo Grates
- **Electro-polished Finish**
- □ Eco-Guard

#### Square to Round Top Views



#### **Round to Round Top Views**







### Round Floor Sinks







#### 304 Stainless Steel & Schedule 10

<b>Product Number</b> Subject to change	Shape Round/Square	Bucket Width (A) OD	Outlet Size (E) in. / mm	Depth (B) in. / mm	Outer Ring (C) in. / mm	Grate Opening (D) in. / mm
SDcRS-Q40060-XXX21X06-XX	R or Q	6. 625 / 168	2,3,4 / 50,76,102	6 / 152	9.5 / 241	7.625 / 194
SDcRS-Q40060-XXX21X08-XX	•		2,3,4 / 50,76,102	8 / 203	9.5 / 241	7.625 / 194
SDcRS-Q40060-XXX21X10-XX			2,3,4 / 50,76,102	10 / 254	9.5 / 241	7.625 / 194
SDcRS-Q40060-XXX21X12-XX			2,3,4 / 50,76,102	12 / 305	9.5 / 241	7.625 / 194
SDcRS-Q40080-XXX31X06-XX	R or Q	8.625 / 219	2,3,4,5,6 / 50,76,102,127,152	6 / 152	11.5 / 292	9.625 / 244
SDcRS-Q40080-XXX31X08-XX			2,3,4,5,6 / 50,76,102,127,152	8 / 203	11.5 / 292	9.625 / 244
SDcRS-Q40080-XXX31X10-XX			2,3,4,5,6 / 50,76,102,127,152	10 / 254	11.5 / 292	9.625 / 244
SDcRS-Q40080-XXX31X12-XX			2,3,4,5,6 / 50,76,102,127,152	12 / 305	11.5 / 292	9.625 / 244
SDcRS-Q40100-XXX41X06-XX	R or Q	10.75 / 273	3,4,5,6,8 / 76,102,127,152,203	6 / 152	14 / 356	11.75 / 298
SDcRS-Q40100-XXX41X08-XX			3,4,5,6,8 / 76,102,127,152,203	8 / 203	14 / 356	11.75 / 298
SDcRS-Q40100-XXX41X10-XX			3,4,5,6,8 / 76,102,127,152,203	10 / 254	14 / 356	11.75 / 298
SDcRS-Q40100-XXX41X12-XX			3,4,5,6,8 / 76,102,127,152,203	12 / 305	14 / 356	11.75 / 298
SDcRS-Q40120-XXX51X06-XX	R or Q	12.75 / 324	4,5,6,8 / 102,127,152,203	6 / 152	15 / 381	13.75 / 349
SDcRS-Q40120-XXX51X08-XX			4,5,6,8 / 102,127,152,203	8 / 203	15 / 381	13.75 / 349
SDcRS-Q40120-XXX51X10-XX			4,5,6,8 / 102,127,152,203	10 / 254	15 / 381	13.75 / 349
SDcRS-Q40120-XXX51X12-XX			4,5,6,8 / 102,127,152,203	12 / 305	15 / 381	13.75 / 349
Above Chart shows all Square Tops,	Q. R mav be used for	anv above				

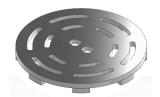
\*\*\*ALL DIMENSIONS ARE NOMINAL **DIMENSIONS AND ARE SUBJECT TO CHANGE\*\*\*** 

#### **EXPLANATION OF PART NUMBERS**

See Pg. 7 for expanded Legend

PART FAMILY	SHAPE	MATERIAL	GAUGE	O.D. (in.)	ххх	OUTLET (in.)	SCHEDULE	х	DEPTH (in.)	GRATE
SDcRS = Round Sink	Q = Square	4 = 304 SS	0 = 10ga.	080 = 8.625"	ххх	3 = 3"	1 = Sch 10	х	06 = 6"	хх

#### See Grate Options on Pages 24 & 25











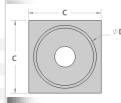
41

### Round Floor Sinks

# PRODUCT

#### 304 Stainless Steel & Schedule 40

<b>Product Number</b> Subject to change	Shape Round/Square	Bucket Width (A) OD	Outlet Size (E)	Depth (B)	Outer Ring (C)	Grate Opening (D)
			in. / mm	in. / mm	in. / mm	in. / mm
SDcRS-Q40060-XXX21X06-XX	R or Q	6. 625 / 168	2,3,4 / 50,76,102	6 / 152	9.5 / 241	7.625 / 194
SDcRS-Q40060-XXX21X08-XX			2,3,4 / 50,76,102	8 / 203	9.5 / 241	7.625 / 194
SDcRS-Q40060-XXX21X10-XX			2,3,4 / 50,76,102	10 / 254	9.5 / 241	7.625 / 194
SDcRS-Q40060-XXX21X12-XX			2,3,4 / 50,76,102	12 / 305	9.5 / 241	7.625 / 194
SDcRS-Q40080-XXX31X06-XX	R or Q	8.625 / 219	2,3,4,5,6 / 50,76,102,127,152	6 / 152	11.5 / 292	9.625 / 244
SDcRS-Q40080-XXX31X08-XX			2,3,4,5,6 / 50,76,102,127,152	8 / 203	11.5 / 292	9.625 / 244
SDcRS-Q40080-XXX31X10-XX			2,3,4,5,6 / 50,76,102,127,152	10 / 254	11.5 / 292	9.625 / 244
SDcRS-Q40080-XXX31X12-XX			2,3,4,5,6 / 50,76,102,127,152	12 / 305	11.5 / 292	9.625 / 244
SDcRS-Q40100-XXX41X06-XX	R or Q	10.75 / 273	3,4,5,6,8 / 76,102,127,152,203	6 / 152	14 / 356	11.75 / 298
SDcRS-Q40100-XXX41X08-XX			3,4,5,6,8 / 76,102,127,152,203	8 / 203	14 / 356	11.75 / 298
SDcRS-Q40100-XXX41X10-XX			3,4,5,6,8 / 76,102,127,152,203	10 / 254	14 / 356	11.75 / 298
SDcRS-Q40100-XXX41X12-XX			3,4,5,6,8 / 76,102,127,152,203	12 / 305	14 / 356	11.75 / 298
SDcRS-Q40120-XXX51X06-XX	R or Q	12.75 / 324	4,5,6,8 / 102,127,152,203	6 / 152	15 / 381	13.75 / 349
SDcRS-Q40120-XXX51X08-XX			4,5,6,8 / 102,127,152,203	8 / 203	15 / 381	13.75 / 349
SDcRS-Q40120-XXX51X10-XX			4,5,6,8 / 102,127,152,203	10 / 254	15 / 381	13.75 / 349
SDcRS-Q40120-XXX51X12-XX			4,5,6,8 / 102,127,152,203	12 / 305	15 / 381	13.75 / 349
Above Chart shows all Sauare Tops	. Q. R may be used	for anv above				





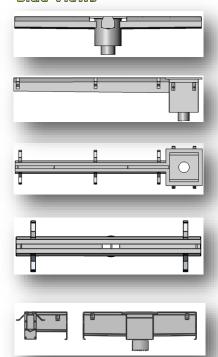
#### 316 Stainless Steel & Schedule 10

<b>Product Number</b> Subject to change	Shape Round/Square	Bucket Width (A) OD	Outlet Size (E) in. / mm	Depth (B) in. / mm	Outer Ring (C) in. / mm	Grate Opening (D) in. / mm
SDcRS-Q60060-XXX21X06-XX	R or Q	6. 625 / 168	2,3,4 / 50,76,102	6 / 152	9.5 / 241	7.625 / 194
SDcRS-Q60060-XXX21X08-XX	•		2,3,4 / 50,76,102	8 / 203	9.5 / 241	7.625 / 194
SDcRS-Q60060-XXX21X10-XX			2,3,4 / 50,76,102	10 / 254	9.5 / 241	7.625 / 194
SDcRS-Q60060-XXX21X12-XX			2,3,4 / 50,76,102	12 / 305	9.5 / 241	7.625 / 194
SDcRS-Q60080-XXX31X06-XX	R or Q	8.625 / 219	2,3,4,5,6 / 50,76,102,127,152	6 / 152	11.5 / 292	9.625 / 244
SDcRS-Q60080-XXX31X08-XX			2,3,4,5,6 / 50,76,102,127,152	8 / 203	11.5 / 292	9.625 / 244
SDcRS-Q60080-XXX31X10-XX			2,3,4,5,6 / 50,76,102,127,152	10 / 254	11.5 / 292	9.625 / 244
SDcRS-Q60080-XXX31X12-XX			2,3,4,5,6 / 50,76,102,127,152	12 / 305	11.5 / 292	9.625 / 244
SDcRS-Q60100-XXX41X06-XX	R or Q	10.75 / 273	3,4,5,6,8 / 76,102,127,152,203	6 / 152	14 / 356	11.75 / 298
SDcRS-Q60100-XXX41X08-XX			3,4,5,6,8 / 76,102,127,152,203	8 / 203	14 / 356	11.75 / 298
SDcRS-Q60100-XXX41X10-XX			3,4,5,6,8 / 76,102,127,152,203	10 / 254	14 / 356	11.75 / 298
SDcRS-Q60100-XXX41X12-XX			3,4,5,6,8 / 76,102,127,152,203	12 / 305	14 / 356	11.75 / 298
SDcRS-Q60120-XXX51X06-XX	R or Q	12.75 / 324	4,5,6,8 / 102,127,152,203	6 / 152	15 / 381	13.75 / 349
SDcRS-Q60120-XXX51X08-XX			4,5,6,8 / 102,127,152,203	8 / 203	15 / 381	13.75 / 349
SDcRS-Q60120-XXX51X10-XX			4,5,6,8 / 102,127,152,203	10 / 254	15 / 381	13.75 / 349
SDcRS-Q60120-XXX51X12-XX			4,5,6,8 / 102,127,152,203	12 / 305	15 / 381	13.75 / 349
Above Chart shows all Square Tox	s, Q, R may be use	d for any above				

<b>Product Number</b> Subject to change	Shape Round/Square	Bucket Width (A) OD	Outlet Size (E) in. / mm	Depth (B) in. / mm	Outer Ring (C) in. / mm	Grate Opening (D) in. / mm
SDcRS-Q60060-XXX21X06-XX	R or Q	6. 625 / 168	2,3,4 / 50,76,102	6 / 152	9.5 / 241	7.625 / 194
SDcRS-Q60060-XXX21X08-XX	•		2,3,4 / 50,76,102	8 / 203	9.5 / 241	7.625 / 194
SDcRS-Q60060-XXX21X10-XX			2,3,4 / 50,76,102	10 / 254	9.5 / 241	7.625 / 194
SDcRS-Q60060-XXX21X12-XX			2,3,4 / 50,76,102	12 / 305	9.5 / 241	7.625 / 194
SDcRS-Q60080-XXX31X06-XX	R or Q	8.625 / 219	2,3,4,5,6 / 50,76,102,127,152	6 / 152	11.5 / 292	9.625 / 244
SDcRS-Q60080-XXX31X08-XX			2,3,4,5,6 / 50,76,102,127,152	8 / 203	11.5 / 292	9.625 / 244
SDcRS-Q60080-XXX31X10-XX			2,3,4,5,6 / 50,76,102,127,152	10 / 254	11.5 / 292	9.625 / 244
SDcRS-Q60080-XXX31X12-XX			2,3,4,5,6 / 50,76,102,127,152	12 / 305	11.5 / 292	9.625 / 244
SDcRS-Q60100-XXX41X06-XX	R or Q	10.75 / 273	3,4,5,6,8 / 76,102,127,152,203	6 / 152	14 / 356	11.75 / 298
SDcRS-Q60100-XXX41X08-XX			3,4,5,6,8 / 76,102,127,152,203	8 / 203	14 / 356	11.75 / 298
SDcRS-Q60100-XXX41X10-XX			3,4,5,6,8 / 76,102,127,152,203	10 / 254	14 / 356	11.75 / 298
SDcRS-Q60100-XXX41X12-XX			3,4,5,6,8 / 76,102,127,152,203	12 / 305	14 / 356	11.75 / 298
SDcRS-Q60120-XXX51X06-XX	R or Q	12.75 / 324	4,5,6,8 / 102,127,152,203	6 / 152	15 / 381	13.75 / 349
SDcRS-Q60120-XXX51X08-XX			4,5,6,8 / 102,127,152,203	8 / 203	15 / 381	13.75 / 349
SDcRS-Q60120-XXX51X10-XX			4,5,6,8 / 102,127,152,203	10 / 254	15 / 381	13.75 / 349
SDcRS-Q60120-XXX51X12-XX			4,5,6,8 / 102,127,152,203	12 / 305	15 / 381	13.75 / 349
Above Chart shows all Square Tops	, Q, R may be used	for any above				

### Slot Drains

#### Side Views





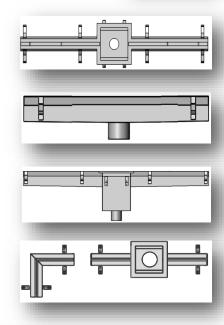
StainlessDrains.com has added the slot drain to our line of products. Taking away the need for a grate, the slot drain is an excellent alternative to the standard trench drain. They are suitable for heavy traffic areas, easy to clean, and more cost effective. All models are corrosions resistant and comply with the U.S. FDA standards.





Applications: Food & Beverage Industries, Car Washes, Garages, Commercial Kitchens, Fountains, Food processing, Breweries, Wineries, Stadiums, Parking Garages, Locker-rooms, Bathroom, Parks. Institutional Almost anywhere you would put a Trench Drain a slot drain could go.

- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ Standard Depths: 2 ½" to 6"
- □ Bead Blast Finish Standard (Satin)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- Anchor Tabs Standard
- □ Weep Holes
- □ Outlet Sizes: 2" 8"
- Adjustable Threaded Outlet, Male / Female
- □ Center, Side, End, & Multiple Outlets
- Deep Sump, Round Floor Sink, Floor Sink
- Leveling Legs
- □ 45°, 90°, Tees, Crosses & Wyes Available
- □ 14ga. Body, Standard / 12ga. Optional
- □ Electro-polished, Pickled/Passivated





### Slot Drains



#### Sample of various product numbers

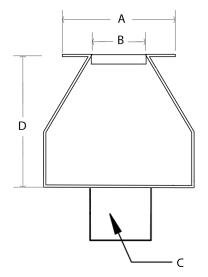
<b>Product Number</b> Subject to Change	Profile	Flange "A" in. / mm	Slot Size "B" in. / mm	Outlets "C" in. / mm	Start Depth INV "D" in. / mm	Max Depth in. / mm	Min. Bottom Width in. / mm	Max. Bottom Width in. / mm
SDcSD-Q44026-03021C-03XX	Square	2.625 / 67	0.625 / 16	2 – 4 / 51 - 102	3 / 76	30 / 737	2.25 / 57	12 / 305
SDcSD-Q44027-03031E-04XX	Square	2.750 / 70	0.75 / 19	2 – 4 / 51 - 102	3 / 76	30 / 737	2.25 / 57	12 / 305
SDcSD-Q44030-03041S-05XX	Square	3.00 / 76	1.00 / 25	2 – 4 / 51 - 102	3 / 76	30 / 737	2.25 / 57	12 / 305
SDcSD-Q44031-03021C-06XX	Square	3.125 / 79	1.125 / 29	2 – 4 / 51 - 102	3 / 76	30 / 737	2.25 / 57	12 / 305
SDcSD-Q44032-03031E-07XX	Square	3.25 / 83	1.25 / 32	2 – 4 / 51 - 102	3 / 76	30 / 737	2.25 / 57	12 / 305
SDcSD-Q44035-03041S-08XX	Square	3.50 / 89	1.50 / 38	2 – 6 / 51 – 152	3 / 76	30 / 737	2.25 / 57	12 / 305
SDcSD-V44026-03021C-09XX	V	2.625 / 67	0.625 / 16	2 – 4 / 51 - 102	3 / 76	12 / 737	1.25 / 32	12 / 305
SDcSD-V44027-03031E-10XX	V	2.750 / 70	0.75 / 19	2 – 4 / 51 - 102	3 / 76	12 / 737	1.25 / 32	12 / 305
SDcSD-V44030-03041S-11XX	V	3.00 / 76	1.00 / 25	2 – 4 / 51 - 102	3 / 76	12 / 737	1.25 / 32	12 / 305
SDcSD-V44031-03021C-12XX	V	3.125 / 79	1.125 / 29	2 – 4 / 51 - 102	3 / 76	12 / 737	1.25 / 32	12 / 305
SDcSD-V44033-03031E-13XX	V	3.25 / 83	1.25 / 32	2 – 4 / 51 - 102	3 / 76	12 / 737	1.25 / 32	12 / 305
SDcSD-V44035-03041S-14XX	V	3.50 / 89	1.50 / 38	2 – 6 / 51 - 152	3 / 76	12 / 737	1.25 / 32	12 / 305

#### **EXPLANATION OF PART NUMBERS**

See Pg. 7 for expanded Legend

PART FAMILY	SHAPE	MATERIAL	GAUGE	FLANGE "A"	START DEPTH INV "D"	OUTLET (in.)	SCHEDULE	OUTLET LOCATION	DEPTH (in.)
SDcSD = Slot Drain	Q = Square	4 = 304 SS	4 = 14ga.	035 = 3.50"	xxx	4 = 4"	1 = Sch 10	S = Side	08 = 8"

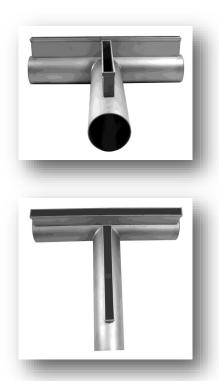
The below chart shows all the variations of possible combinations for slot drains. If a more specific product needs to be engineered please contact us & we will develop a custom product for you. Slot Drains will be added to our configurator soon.



Family	Bottom	Material	Gauge	Size Flange "A"	Slot Size "B"	Start Depth	Outlet	Schedule	Outlet Location	Depth Outlet
SDcSD	Q	304-316	14-12	2.625	0.625	3	2-3-4	10-40	C-E-S	330
SDcSD	Q	304-316	14-12	2.750	0.75	3	2-3-4	10-40	C-E-S	330
SDcSD	Q	304-316	14-12	3.00	1.00	3	2-3-4	10-40	C-E-S	330
SDcSD	Q	304-316	14-12	3.125	1.125	3	2-3-4	10-40	C-E-S	330
SDcSD	Q	304-316	14-12	3.25	1.25	3	2-3-4	10-40	C-E-S	330
SDcSD	Q	304-316	14-12	3.50	1.50	3	2-3-4-5-6	10-40	C-E-S	330
SDcSD	V	304-316	14-12	2.625	0.625	3	2-3-4	10-40	C-E-S	12
SDcSD	V	304-316	14-12	2.750	0.75	3	2-3-4	10-40	C-E-S	12
SDcSD	V	304-316	14-12	3.00	1.00	3	2-3-4	10-40	C-E-S	12
SDcSD	V	304-316	14-12	3.125	1.125	3	2-3-4	10-40	C-E-S	12
SDcSD	V	304-316	14-12	3.25	1.25	3	2-3-4	10-40	C-E-S	12
SDcSD	V	304-316	14-12	3.50	1.50	3	2-3-4-5-6	10-40	C-E-S	12

### Slot Drains/Trunk Line





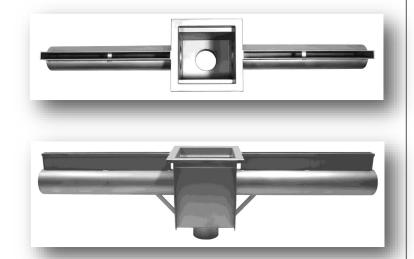
StainlessDrains.com has also added a combination Slot Drain / Trunk Line to compliment our existing product line. The open slot is the actual drain, it allows for a deeper invert depth if necessary, the round pipe makes it extra sanitary. The slot drain can be used for spot perimeter draining. Floor sinks, catch basins, & deep sumps can be added with debris baskets for heavy water flow. All can be customized to meet your needs. All models are corrosion resistant and comply with U.S. FDA standards

Applications: Food & Beverage Industries, Car Washes, Garages, Commercial Kitchens, Fountains, Food processing, Breweries, Wineries, Stadiums, Parking Garages, Locker-rooms, Bathroom, Parks. Institutional Almost anywhere you would put a Trench Drain a slot drain could go.



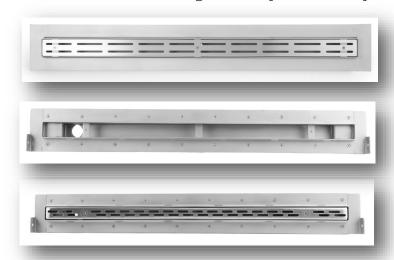
- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ Standard Depths: 6" 48" Invert Depth
- ☐ Bead Blast Finish Standard (Satin)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- Anchor Tabs Standard
- Weep Holes
- □ Outlet Sizes: 2" 12"
- Adjustable Threaded Outlet, Male / Female
- □ Center, Side, End, & Multiple Outlets
- Deep Sump, Round Floor Sink, Floor Sink
- Leveling Legs
- □ 90° Tees, Crosses Available
- □ 14ga. Body, Standard / 12ga. Optional
- □ Electro-polished, Pickled/Passivated





### Shower Drains

#### Shower Drain with Flange a Clamp Device (Top)



StainlessDrains.com's Shower Drains (linear drains) offer the most sanitary drainage solution in a contemporary sleek design & helps maintain clean environments due to the corrosion resistant properties of stainless steel. Stainless Steel offers a lifetime solution for any application which further reduces long term cost. All Shower Drains can be customized to meet your needs.

Applications: Residential, Commercial & Industrial, Hospitality, Hospital & Healthcare Facilities, Fitness Centers, Locker Rooms, Schools, Resorts and Spas. Public Showers areas (pools and parks), Custom Homes.

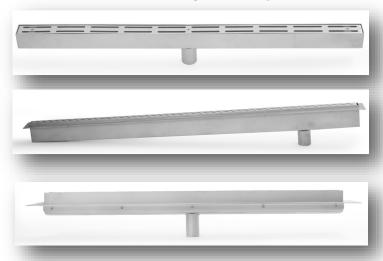
Corner Shower Drain



#### **Engineering Specifications / Standards & Options:**

- 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Standard Depths: 6", 8", 10" (Others Available)
- ☐ Bead Blast Standard Finish (Satin)
- Anchor Flange / Clamp Device
- Clamp Device
- Weep Holes
- □ Threaded Outlet, Male / Female
- Adjustable Outlet
- □ Outlet Sizes: 2" 4"
- Leveling Legs
- Magnetic Locking Pins
- Custom Logo Grates
- ☐ Electro-polished Finish
- □ Eco-Guard

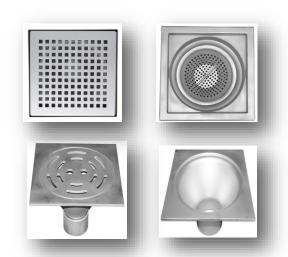
#### Shower Drain with Flange a Clamp Device (Side)





### Sanitary Drains - 12" Top

Over 168 different Sanitary Drains can be configured on our website by clicking here.



StainlessDrains.com's Sanitary Drains are manufactured without any inside seams or welds. The outlet is designed as an intricate part of the drain body to eliminate hidden areas for bacteria growth. All drains meet the U.S. FDA standards and are corrosion resistant.

Applications: Food and Beverage Manufacturing Plants, Institution and Restaurant Kitchens, Retail Food Preparation Areas and Chemical & Pharmaceutical Processing Plants.







- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Standard Depths: 6" to 8"
- □ Bead Blast Finish Standard (Satin)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- Weep Holes
- □ Outlet Sizes: 3" & 4" Standard, 2", 6" Optional
- Adjustable Threaded Outlet, Male / Female
- Electro-polished / Passivated Finish
- Magnetic Locking Pin System
- Custom Logo Grates
- Eco-Guard





### Sanitary Drains - 8" Top

Over 168 different Sanitary Drains can be configured on our website by clicking here.



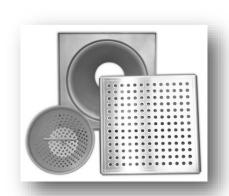
StainlessDrains.com's Sanitary Drains are manufactured without any inside seams or welds. The outlet is designed as an intricate part of the drain body to eliminate hidden areas for bacteria growth. All drains meet the U.S. FDA standards and are corrosion resistant.

Applications: Food and Beverage Manufacturing Plants, Institution and Restaurant Kitchens, Retail Food Preparation Areas and Chemical & Pharmaceutical Processing Plants.

#### **Custom Adjustable Fitting**







- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Standard Depths: 6" to 8"
- ☐ Bead Blast Finish Standard (Satin)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- Weep Holes
- □ Outlet Sizes: 3" & 4" Standard, 2", 6" Optional
- □ Adjustable Threaded Outlet, Male / Female
- Magnetic Locking Pin System
- Custom Logo Grates
- □ Electro-polished / Passivated Finish
- Eco-Guard



## Double Containment Sanitary Drains





**Applications:** Environments with extreme temperatures, (Hot or Cold), upper floor installations.

StainlessDrains.com's Double Containment Sanitary Drains are designed to capture condensation caused by extreme temperatures on second floor applications. Double containment drains are used in conjunction with trench drains, catch basins, floor sinks and other drainage systems subject to high heat or extreme cold. All drains meet U.S. FDA standards and are corrosive resistant.





Double Containment Trench Drains also Available

- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ Standard Depths: 7"
- ☐ Bead Blast Finish Satin (Standard)
- Anchor Flange
- □ Anchor Flange / Clamp Device
- □ Weep Holes
- □ Outlet Sizes: 3" & 4"
- Magnetic Locking Pins
- Electro-polished Finish
- Custom Logo Grates
- □ Eco-Guard

### Trap Drains

<u>Click here</u> to see different Trap Drain Dimensions.





Stainless Drains.com's Trap Drains are manufactured to capture debris and gases passing though drain systems to prevent clogging and maximize flow. Using built in Cleanout & P-Trap are an intricate part of the drain assembly. All trap drains meet the U.S. FDA standards and are corrosion resistant.





Applications: Industrial Plants, Food Manufacturing, Beverage Plants, Wash-down Areas with **Heavy Debris** 

Series 1



Series 2



Series 3

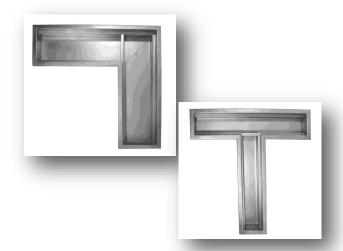


- □ 304 or 316 Stainless Steel
- Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Bead Blast Finish Satin (Standard)
- □ Anchor Flange / Clamp Device
- □ Outlet Sizes: 2" 4"
- Threaded Outlet
- Adjustable Outlet
- □ 10" Drain Body, Standard; Custom Available
- Custom Logo Grates
- □ Electro-polished Finish



### Trench Drains

Over 24,288 different Trench Drains can be configured on our website by Clicking here .



StainlessDrains.com manufactures a full line of custom trench drains (channel drains) and are available with a round, square or v bottom. Trench Drains can be shipped in sections up to 50' with additional shipping costs and can be field-welded or flanged to any length required. All drains meet the U.S. FDA standards.

Applications: Commercial & Industrial Uses such as Food & Beverage Processing Plants, Meat & Poultry, Dairy, Biotech & Pharmaceutical Applications, Restaurants and Institutional Kitchens, Healthcare & Hospital Facilities, Retail Outlets, Chemical & Consumer Products.



(Round Bottom)

#### **Engineering Specifications:**

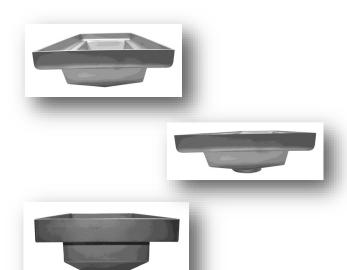
- 304or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Standard Start Depths: 4", 6", 8" (Others Available)
- Bead Blast Standard Finish (Satin)
- Anchor Flange / Clamp Device
- Anchor Tabs
- Weep Holes
- □ Outlet Sizes: 2" 8"
- Threaded Outlet
- Adjustable Outlet
- Sediment & Scoop for end discharge
- □ 14ga. Body, Standard; 12ga. Optional
- Leveling Legs
- □ Internal Flange
- □ 45°, 90°, Tees, Crosses & Wyes Available
- Magnetic Locking Pins
- Custom Logo Grates
- □ Electro-polished Finish
- □ Eco-Guard



#### **Deep Sump Trench Drain**







Stainless Drains.com has added a new line of Stainless L-Angle Trench (Liner) Drain that compliments high quality SS formed Trench Drains. Available with round, square or v—bottom channel. Trench Drains can be shipped in sections up to 50' with additional shipping costs and can be field-welded or flanged to any length required. All drains meet the U.S. FDA standards

Applications: Chemical and Food Processing, Pharmaceutical Applications, Restaurants and Institutional Kitchens, Retail Outlets, Water, Sports and Amusement Parks, hospitals, healthcare, meat & poultry, dairy, beverage.

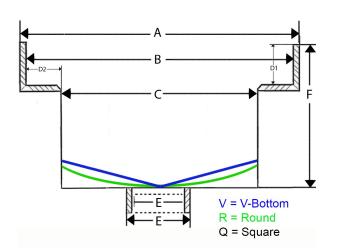
#### **Engineering Specifications:**

- 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Standard Start Depths: 4", 6", 8" (Others Available)
- ☐ Bead Blast Finish, Standard (Satin)
- □ Anchor Flange / Clamp Device
- Anchor Tabs Available
- Weep Holes
- □ Outlet Sizes: 2" 8"
- Threaded Outlet
- Adjustable Outlet
- □ Light, Medium, Heavy & X-Heavy Grates
- □ 14ga. Body, Standard, 12, 11, 10 ga. Optional
- Stainless Steel Nelson Studs Standard
- □ 45°, 90°, Tees, Crosses & Wyes Available
- Magnetic Locking Pins
- Grained Finishes
- □ Electro-polished Finish
- □ Eco-Guard



1.5" x 1.5"

Trench Drain—Heavy Duty 1.5" x 1.5" x 0.25" Stainless Steel 304 / 316 Angle Iron Frame





Product Number	O.D. A in./mm	Grate Opening B in./mm	Throat I.D. C in./mm	Grate Height D1 in./mm	Grate Ledge D2 in./mm	Outlet E in./mm	Depth F in./mm
SDcTA-Q44070-040X1XX	7/178	6.5/165	4/102	1.25/32	1.25/32	2, 3/51,76	4 – 6/102-152
SDcTA-Q44090-060X1XX	9/229	8.5/216	6/152	1.25/32	1.25/32	2,3,4/51,76,102	4 – 6/102-152
SDcTA-Q44110-080X1XX	11/280	10.5/267	8/203	1.25/32	1.25/32	3,4,6/76,102,152	4 – 6/102-152
SDcTA-Q44130-100X1XX	13/330	12.5/318	10/254	1.25/32	1.25/32	4,6,8/102,151,203	4 – 6/102-152
SDcTA-Q44150-120X1XX	15/381	14.5/368	12/305	1.25/32	1.25/32	4,6,8/102,151,203	4 – 6/102-152
SDcTA-Q44180-150X1XX	18/457	17.5/445	15/381	1.25/32	1.25/32	4,6,8/102,151,203	4 – 6/102-152

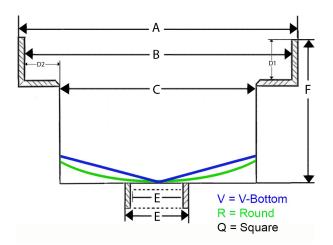
Product Numbers shown above are using SS 304 & Sch 10, as well as Square Bottom

<b>EXPLANATION OF PART</b>	NUMBERS	See Pg. 7 for expo	inded Legend					
SDcTA _	Q	4	4	110	080	х	1	хх
PART FAMILY	SHAPE	MATERIAL	GAUGE	O.D. (in.)	I.D. (in.)	OUTLET (in.)	SCHEDULE	DEPTH (in.)
SDcTA=Trench Angle	Q= Square	4 = 304 SS	4 = 14ga.	110= 11"	080=8"	x"	1 = Sch 10	хх"



1.83" x 1.75"

Heavy Duty Custom 1.83" x 1.75" x 0.25" Stainless Steel 304 / 316 Angle Iron Frame 1.5" Grate Height



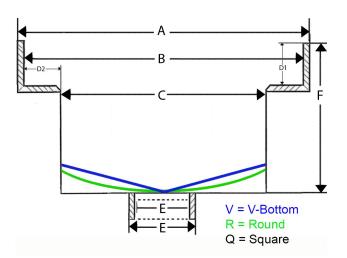


Product Number	O.D. A	Grate Opening	Throat I.D.	Grate Height	Grate Ledge	Outlet E	Depth F
	in./mm	В	C.	D1	D2	in./mm	in./mm
		in./mm	in./mm	in./mm	in./mm	•	•
SDcTA-V44075-040X1XX	7.5 /191	7 /178	4 /102	1.563 /39.7	1.5 /38.1	2, 3 /51,76	4 – 6 /102-152
SDcTA-V44095-060X1XX	9.5 /241	9 /229	6 /152	1.563 /39.7	1.5 /38.1	2,3,4 /51,76,102	4 – 6 /102-152
SDcTA-V44115-080X1XX	11.5 /292	11 /279	8 /203	1.563 /39.7	1.5 /38.1	3,4,6 /76,102,152	4 – 6 /102-152
SDcTA-V44135-100X1XX	13.5 /343	13 /330	10 /254	1.563 /39.7	1.5 /38.1	3,4,6 /76,102,152	4 – 6 /102-152
SDcTA-V44155-120X1XX	15.5 /394	15 /381	12 /305	1.563 /39.7	1.5 /38.1	4,6,8 /102,151,203	4 – 6 /102-152
SDcTA-V44175-150X1XX	17.5 /445	17 /432	15 /381	1.563 /39.7	1.5 /38.1	4,6,8 /102,151,203	4 – 6 /102-152
SDcTA-V44215-180X1XX	21.5 /546	21 /533	18 /457	1.563 /39.7	1.5 /38.1	4,6,8 /102,151,203	4 – 6 /102-152
SDcTA-V44245-210X1XX	24.5 /622	24 /610	21 /533	1.563 /39.7	1.5 /38.1	6,8,10 /151,203,254	4 – 6 /102-152
SDcTA-V44275-240X1XX	27.5 /699	27 /686	24 /610	1.563 /39.7	1.5 /38.1	6,8,10 /151,203,254	4 – 6 /102-152

<b>EXPLANATION OF PART</b>	NUMBERS	See Pg. 7 for expanded Legend								
SDcTA _	_ v	4	4	160	120	х	1	хх		
PART FAMILY	SHAPE	MATERIAL	GAUGE	O.D. (in.)	I.D. (in.)	OUTLET (in.)	SCHEDULE	DEPTH (in.)		
SDcTA=Trench Angle	Q= Square	4 = 304 SS	4 = 14ga.	130= 13"	120=12"	x"	1 = Sch 10	хх"		

2" x 2"

Trench Drain—Heavy Duty 2" x 2" x 0.25" Stainless Steel 304 / 316 Angle Iron Frame





Product Number		O.D. A ./mm	Ор	Opening I.D. B C		hroat I.D. C ./mm	D. Height D1		L	Grate Ledge D2 in./mm		Outlet E n./mm		epth F ./mm
SDcTA-Q44080-040x1xx	8	/203	7.5	/191	4	/102	1.75	/44.5	1.75	/44.5	2, 3	/51,76	4 – 6	/102-152
SDcTA-Q44100-060x1xx	10	/254	9.5	/241	6	/152	1.75	/44.5	1.75	/44.5	2,3,4	/51,76,102	4 – 6	/102-152
SDcTA-Q44120-080x1xx	12	/305	11.5	/292	8	/203	1.75	/44.5	1.75	/44.5	3,4,6	/76,102,152	4 – 6	/102-152
SDcTA-Q44140-100x1xx	14	/356	13.5	/343	10	/254	1.75	/44.5	1.75	/44.5	3,4,6	/76,102,152	4 – 6	/102-152
SDcTA-Q44160-120x1xx	16	/406	15.5	/394	12	/305	1.75	/44.5	1.75	/44.5	4,6,8	/102,151,203	4 – 6	/102-152
SDcTA-Q44180-150x1xx	19	/457	18.5	/445	15	/381	1.75	/44.5	1.75	/44.5	4,6,8	/102,151,203	4 – 6	/102-152
SDcTA-Q44220-180x1xx	22	/559	21.5	/546	18	/457	1.75	/44.5	1.75	/44.5	4,6,8	/102,151,203	4 – 6	/102-152
SDcTA-Q44250-210x1xx	25	/635	24.5	/622	21	/533	1.75	/44.5	1.75	/44.5	6,8,10	/151,203,254	4 – 6	/102-152
SDcTA-Q44280-240x1xx	28	/711	27.5	/699	24	/610	1.75	/44.5	1.75	/44.5	6,8,10	/151,203,254	4 – 6	/102-152

<b>EXPLANATION OF PART</b>	NUMBERS	See Pg. 7 for expanded Legend									
SDcTA _	Q	4	4	140	100	х	1	хх			
PART FAMILY	SHAPE	MATERIAL	GAUGE	O.D. (in.)	I.D. (in.)	OUTLET (in.)	SCHEDULE	DEPTH (in.)			
SDcTA=Trench Angle	Q= Square	4 = 304 SS	4 = 14ga.	140= 14"	100=10"	x"	1 = Sch 10	хх"			



### Tapered Floor Sinks

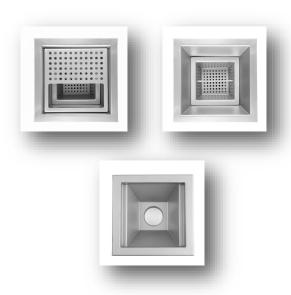


#### **Under Counter Floor Sink**



A new value engineered sanitary alternative, a Stainless Steel Floor Sink in lieu of standard cast iron, porcelain or plastic floor sinks. Allows a positive flow to the outlet without standing water and debris. Available with sediment baskets, sediment cups & many grate options. This is a cost saving alternative and meets all US. FDA standards.

Applications: Designed for under counters, equipment, bars, refrigerated coolers, cooler boxes, multi-compartment sinks where not accessible by forklift. Great for Institutional kitchens, restaurants, any food service area, labs, hospitals, healthcare facilities, stadiums.



- 304 or 316 Stainless Steel
- Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Standard Depths: 6", 8"
- □ Bead Blas Standard Finish (Satin)
- Anchor Flange with Seepage Holes
- Anchor Tabs Standard
- Clamp Device
- □ Outlet Sizes: 2", 3", 4" only
- Threaded Outlet
- Adjustable Outlet
- □ 14ga. Grate, Standard; 12ga. Grate Optional
- Perforated, Square or Round Holes in Grate
- Magnetic Locking Pins
- **Custom Logo Grates**
- Electro-polished Finish
- □ Eco-Guard





### Butterfly Locking Valve

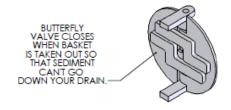
#### Top View

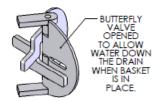


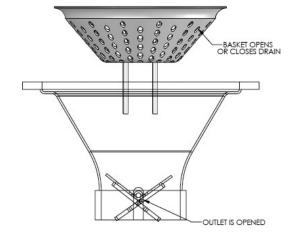
Applications: Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants,

Technology, Banks, Warehouses, or highly corrosive

The butterfly locking valve system is designed to keep your drains and pipes clear of unwanted debris. The concept is simple; when the basket is removed, the drain is closed off.





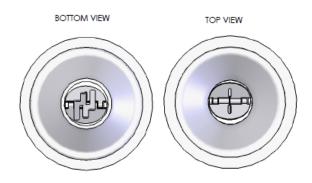


#### **Engineering Specifications / Standards & Options:** □ 304 or 316 Stainless Steel

- □ Schedule 10 or 40 Outlet
- □ 1/2" Trap Primer Connection
- □ Bead Blast Standard Finish (Satin)
- ☐ Anchor Flange with Seepage Holes
- Clamp Device

areas.

- □ Outlet Sizes: 4" only
- □ Threaded Outlet
- Adjustable Outlet



### Sediment Baskets + Scoops



StainlessDrains.com manufactures a full line of sediment baskets, dome strainers and scoops to provide filtering and debris collection for all drain systems. All sediment collection accessories are corrosion resistant and meet the U.S. FDA standards.

#### **Basket Scoop for**

#### 6" Zurn Style Polymer Drains

- □ 304 or 316 Stainless Steel
- □ 16 gauge □ T-Handle
- □ 1/8" Hole Pattern



#### Fine Perforated Sediment Basket

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/8" Hole Pattern
- □ Solid Bottom (optional)
- □ T-Handle



#### Area Drain Sediment Basket

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" Hole Pattern
- □ T-Handle



#### **Deep Sump Sediment Basket**

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" Hole Pattern
- Custom Depths



#### **Sediment Basket with Strainer Combo**

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/8", ¼", ¾" Hole Pattern
- □ T-Handle



#### Low Profile Sediment Basket

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" Hole Pattern
- п 1/4" Rod Handle
- □ 2" Height



#### High Volume Sediment Basket

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" Hole Pattern
- □ Two 1/4" Rod Handle
- Custom Depths



### Sediment Baskets + Scoops



StainlessDrains.com manufactures a full line of sediment baskets, dome strainers and scoops to provide filtering and debris collection for all drain systems. All sediment collection accessories are corrosion resistant and meet the U.S. FDA standards.

#### **Scoop Sediment Basket**

- 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" Hole Pattern
- □ T-Handle
- "Scoop" DesignEasy for debris removal



### **Trench Drain Center Outlet Scoop Style Strainer**

- □ 304 or 316 Stainless Steel
- □ 1/4", 1/8"Hole Pattern
- □ 14 gauge
- □ T-Handle



#### **Bell Trap Drain Basket**

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" or 1/8" Hole Pattern
- □ T-Handle



#### Sanitary Drain Sediment Basket

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" Hole Pattern
- □ T-Handle



#### Sediment Cup

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" or 1/8" Hole Pattern
- □ Solid Bottom (optional)
- □ Rod Handle



#### **Round Floor Sink Sediment Basket**

- □ 304 or 316 Stainless Steel
- □ 16 gauge
- □ 1/4" or 1/8" Hole Pattern
- □ Rod Handle



#### Floor Sink Sediment Basket

- □ 304 or 316 Stainless Steel
- □ 16 gauge
- □ 1/4" or 1/8" Hole Pattern
- Custom Depths



#### **Deep Sump Trench Double Sediment Basket**

- □ 304 or 316 Stainless Steel
- □ 14 gauge
- □ 1/4" Hole Pattern
- □ T-Handle

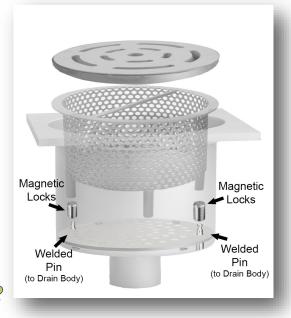


### EZ Stop Lock



StainlessDrains..com has developed a unique locking mechanism to secure your drain components. The **EZ+STOP+LOCK** cannot be removed with plyers, wrenches, screw drivers, crowbars, or anything else.di**StainlessDrains.**com. **Only the matching key will remove the lock.** This allows only those with an assigned key to easily remove the secured components. This is the solution to reduce unexpected costs and downtime due to unauthorized access and damage to your vital drainage system while allowing fast access for routine maintenance tasks.





Does the EZ+STOP+LOCK *really* work? Yes it does. It's been proven.

**Quick Case Study**: A *major player* in food processing was experiencing the common industry problems of discarded sediment baskets, debris dumping directly down the drain, and grate breakage by the maintenance staff. The replacement costs of the drain components, additional maintenance to the trunk lines, and the subsequent production downtime continued to increase. The company realized that continuing to install outdated and "cheap" cast iron drains was actually becoming very expensive. Plus, cast iron drains in a sanitarty production environment can be a ticking time bomb for cross-contamination of multiple production areas by airborne pathogens within the plant.[i] The time had come to find a long term, cost effective solution to their drain dilemma.

They called **StainlessDrains.com**. We made a visit to one of their plants and listened to their issues. As a team, **StainlessDrains.com** and the plant management staff sat around a white board in the plant's conference room and designed a drain solution using the **EZ+STOP+LOCK**. Below is the final result of our combined efforts. This is the actual drain solution that was installed into 14 areas with high debris flow.

### Stainless Fittings



Stainless Drains.com has added a line of Stainless Steel weldable fittings, fabricated primarily out of 304 or 316 in schedule 10 or schedule 40. See charts for standard sizes available.

Cross				Reducing Tee		True Wye		
SDcCR	Pg. 55	SDcRC	Pg. 57	SDcRT	Pg. 61	SDcRT	Pg. 65	



Applications: Food and Beverage Manufacturing Plants, Construction and Engineering, Consumer Goods Distribution, Hospitals & Health Care, Hospitality Industry, Restaurants and Food Service, Food Processing, Pharmaceutical Plants, Meat and Dairy Plants

#### **Engineering Specifications Options:**

- □ 304 or 316 Stainless Steel
- □ Schedule 10 or 40 Fittings
- □ Electro-polished Finish Option
- Threaded
- Pickled / Passivated
- Purged Option
- Bead Blasted Satin Finish (Standard)

### Crosses

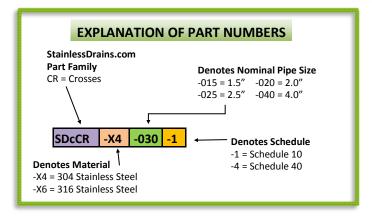
- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available

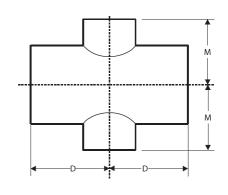


#### 304 Stainless Steel & Schedule 10

Product Number	Nominal Pipe Size in / mm	Outside Diameter in / mm	D in / mm	M in / mm
SDcCR-X4-015-1	1.50 / 38	1.90 / 48	2.25 / 57	2.25 / 57
SDcCR-X4-020-1	2 / 51	2.375 / 60	2.50 / 64	2.50 / 64
SDcCR-X4-025-1	2.5 / 64	2.88 / 73	3 / 76	3 / 76
SDcCR-X4-030-1	3 / 76	3.50 / 89	3.375 / 86	3.375 / 86
SDcCR-X4-040-1	4 / 102	4.50 / 114	4.125 / 105	4.125 / 105
SDcCR-X4-050-1	5 / 127	5.563 / 141	4.875 / 124	4.875 / 124
SDcCR-X4-060-1	6 / 152	6.625 / 168	5.625 / 143	5.625 / 143
SDcCR-X4-080-1	8 / 203	8.625 / 222	7 / 178	7 / 178
SDcCR-X4-100-1	10 / 254	10.75 / 273	8.50 / 216	8.50 / 216
SDcCR-X4-120-1	12 / 305	12.75 / 324	10 / 254	10 / 254

Product Number	Nominal Pipe Size	Outside Diameter	D	M
	in / mm	in / mm	in / mm	in / mm
SDcCR-x4-015-4	1.50 / 38	1.90 / 48	2.25 / 57	2.25 / 57
SDcCR-x4-020-4	2 / 51	2.375 / 60	2.50 / 64	2.50 / 64
SDcCR-x4-025-4	2.5 / 64	2.88 / 73	3 / 76	3 / 76
SDcCR-x4-030-4	3 / 76	3.50 / 89	3.375 / 86	3.375 / 86
SDcCR-x4-040-4	4 / 102	4.50 / 114	4.125 / 105	4.125 / 105
SDcCR-x4-050-4	5 / 127	5.563 / 141	4.875 / 124	4.875 / 124
SDcCR-x4-060-4	6 / 152	6.625 / 168	5.625 / 143	5.625 / 143
SDcCR-x4-080-4	8 / 203	8.625 / 222	7 / 178	7 / 178
SDcCR-x4-100-4	10 / 254	10.75 / 273	8.50 / 216	8.50 / 216
SDcCR-x4-120-4	12 / 305	12.75 / 324	10 / 254	10 / 254





### Crosses

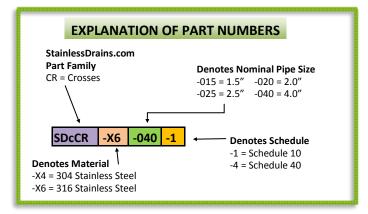
- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available

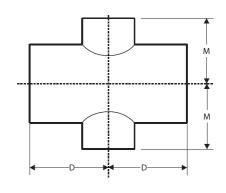


#### 316 Stainless Steel & Schedule 10

Product Number	Nominal Pipe Size	Outside Diameter	D	М
	in / mm	in / mm	in / mm	in / mm
SDcCR-X6-015-1	1.50 / 38	1.90 / 48	2.25 / 57	2.25 / 57
SDcCR-X6-020-1	2 / 51	2.375 / 60	2.50 / 64	2.50 / 64
SDcCR-X6-025-1	2.5 / 64	2.88 / 73	3 / 76	3 / 76
SDcCR-X6-030-1	3 / 76	3.50 / 89	3.375 / 86	3.375 / 86
SDcCR-X6-040-1	4 / 102	4.50 / 114	4.125 / 105	4.125 / 105
SDcCR-X6-050-1	5 / 127	5.563 / 141	4.875 / 124	4.875 / 124
SDcCR-X6-060-1	6 / 152	6.625 / 168	5.625 / 143	5.625 / 143
SDcCR-X6-080-1	8 / 203	8.625 / 222	7 / 178	7 / 178
SDcCR-X6-100-1	10 / 254	10.75 / 273	8.50 / 216	8.50 / 216
SDcCR-X6-120-1	12 / 305	12.75 / 324	10 / 254	10 / 254

Product Number	Nominal Pipe Size	Outside Diameter	D	М
	in / mm	in / mm	in / mm	in / mm
SDcCR-X6-015-4	1.50 / 38	1.90 / 48	2.25 / 57	2.25 / 57
SDcCR-X6-020-4	2 / 51	2.375 / 60	2.50 / 64	2.50 / 64
SDcCR-X6-025-4	2.5 / 64	2.88 / 73	3 / 76	3 / 76
SDcCR-X6-030-4	3 / 76	3.50 / 89	3.375 / 86	3.375 / 86
SDcCR-X6-040-4	4 / 102	4.50 / 114	4.125 / 105	4.125 / 105
SDcCR-X6-050-4	5 / 127	5.563 / 141	4.875 / 124	4.875 / 124
SDcCR-X6-060-4	6 / 152	6.625 / 168	5.625 / 143	5.625 / 143
SDcCR-X6-080-4	8 / 203	8.625 / 222	7 / 178	7 / 178
SDcCR-X6-100-4	10 / 254	10.75 / 273	8.50 / 216	8.50 / 216
SDcCR-X6-120-4	12 / 305	12.75 / 324	10 / 254	10 / 254

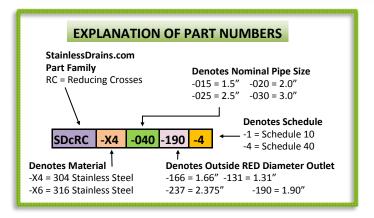


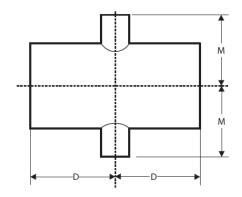


- Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- □ Non-Standard diameters, reductions and angles available



Product Number	Nom	ninal Pipe Size	•	Outside [	Diameter		Outlet Size	Α	В
		in. / mm		in./	mm		in. / mm	in. / mm	in. / mm
SDcRC-X4-015-166-4	1.50 / 38	x 1.50 / 38 x	1.25 / 32	1.90 / 48	x 1.90 / 48	х	1.66/ 42	2.25/ 57	2.25/ 57
SDcRC-X4-015-131-4		x	1.0 / 25			х	1.31/ 33	2.25/ 57	2.25/ 57
SDcRC-X4-015-105-4		x	0.75/20			Х	1.05/ 27	2.25/ 57	2.25/ 57
SDcRC-X4-015-084-4		x	0.50 / 13			х	0.84/ 21	2.25/ 57	2.25/ 57
SDcRC-X4-020-190-4	2 / 51	x 2/51 x	1.50 / 38	2.375 / 60	x 2.375 / 60	х	1.90/ 48	2.50/ 64	2.375/60
SDcRC-X4-020-166-4		х	1.25 / 32			х	1.66/ 42	2.50/ 64	2.25/ 57
SDcRC-X4-020-131-4		х	1.0 / 25			Х	1.31/ 33	2.50/ 64	2/51
SDcRC-X4-025-237-4	2.5 / 64	x .5 / 64 x	2/51	2.875 / 73	x 2.875 / 73	х	2.875/ 73	3/ 76	2.75/70
SDcRC-X4-025-190-4		х	1.5 / 38			Х	1.90/ 73	3/ 76	2.625/67
SDcRC-X4-025-166-4		x	1.25 / 32			х	1.66/ 42	3/ 76	2.5/ 64
SDcRC-X4-030-287-4	3 / 76	x 3/76 x	2.50 / 64	3.50 / 89	x 3.50 / 89	х	2.875/ 73	3.375/ 86	3.25/83
SDcRC-X4-030-237-4		х	2/51			х	2.375/ 60	3.375/ 86	3/ 76
SDcRC-X4-030-190-4		x	1.5 / 38			Х	1.90/ 48	3.375/ 86	2.375/60
SDcRC-X4-030-166-4		х	1.25 / 32			Х	1.66/ 42	3.375/ 86	2.75/70
SDcRC-X4-040-350-4	4 / 102	x 4/102 x	3 / 76	4.50 / 114	x 4.50 / 114	х	3.50/ 89	4.125/ 105	3.875/ 98
SDcRC-X4-040-287-4		х	2.50 / 64			Х	2.875/ 73	4.125/ 105	3.75/ 95
SDcRC-X4-040-275-4		х	2/51			Х	2.75/ 70	4.75/ 121	3.50/ 89
SDcRC-X4-040-190-4		х	1.50 / 38			х	1.90/ 48	4.125/ 105	3.875/ 98
SDcRC-X4-050-450-4	5 / 127	x 5/127 x	4 / 102	5.563 /141	x 5.563 / 141	х	4.50/ 114	4.875/ 124	4.75/ 121
SDcRC-X4-050-350-4		х	3 / 76			Х	3.50/ 89	4.875/ 124	4.375/ 111
SDcRC-X4-050-287-4		х	2.50 / 64			Х	2.875/ 73	4.875/ 124	4.25/ 108
SDcRC-X4-050-237-4		х	2 / 51			Х	2.375/60	4.875/ 124	4.125/ 105
SDcRC-X4-060-556-4	6 / 152	x 6 / 152 x	5 / 127	6.625 / 168	x 6.625 / 168	Х	5.312/ 135	5.625/ 143	5.375/ 137
SDcRC-X4-060-450-4		Х	4 / 102			Х	4.50/ 114	5.625/ 143	5.875/ 149
SDcRC-X4-060-350-4		х	3 / 76			Х	3.50/ 89	5.625/ 143	4.875/ 124
SDcRC-X4-060-287-4		X	2.5 / 64			х	2.875/ 73	5.625/ 143	4.75/ 121
SDcRC-X4-080-662-4	8 /203	x 8/203 x	8 / 203	8.625 / 219	x 8.625 / 219	Х	6.563/ 167	8.50/ 216	8/ 203
SDcRC-X4-080-556-4		х	5 / 127			х	5.563/ 143	8.50/ 216	7.75/ 197
SDcRC-X4-080-450-4		х	4 / 102			Х	4.50/ 114	8.50/ 216	7.50/ 191
SDcRC-X4-100-862-4	10 / 254	x 10 / 254 x	8 / 203	10.75/ 273	x 10.75/ 273	х	8.625/ 219	8.50/ 216	8/ 203
SDcRC-X4-100-662-4		х	6 / 152			Х	6.625/ 168	8.50/ 216	7.125/ 181
SDcRC-X4-100-556-4		х	6 / 152			Х	5.563/ 143	8.50/ 216	7.50/ 191
SDcRC-X4-100-450-4		х	4 / 102			Х	4.50/ 114	8.50/ 216	7.25/ 184



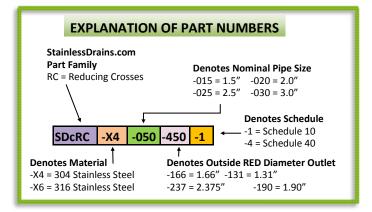


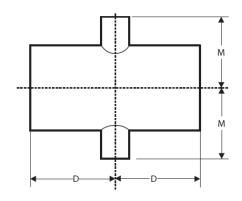
- Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available





Product Number	No	minal Pipe S	ize	Outside D	Diameter		Outlet Size	Α	В
		in. / mm		in. /	mm		in. / mm	in. / mm	in. / mm
SDcRC-X4-015-166-1	1.50 / 38 x	1.50 / 38 x	1.25 / 32	1.90 / 48	x 1.90 / 48	Х	1.66/ 42	2.25/ 57	2.25/ 57
SDcRC-X4-015-131-1		х	1.0 / 25			Х	1.31/ 33	2.25/ 57	2.25/ 57
SDcRC-X4-015-105-1		х	0.75/ 20			Х	1.05/ 27	2.25/ 57	2.25/ 57
SDcRC-X4-015-084-1		х	0.50 / 13			Х	0.84/ 21	2.25/ 57	2.25/ 57
SDcRC-X4-020-190-1	2 / 51 x	2/51 x	1.50 / 38	2.375 / 60	x 2.375 / 60	Х	1.90/ 48	2.50/ 64	2.375/ 60
SDcRC-X4-020-166-1		x	1.25 / 32			х	1.66/ 42	2.50/ 64	2.25/ 57
SDcRC-X4-020-131-1		х	1.0 / 25			Х	1.31/ 33	2.50/ 64	2/ 51
SDcRC-X4-025-237-1	2.5 / 64	.5 / 64 x	2 / 51	2.875 / 73	x 2.875 / 73	Х	2.875/73	3/76	2.75/ 70
SDcRC-X4-025-190-1		х	1.5 / 38			Х	1.90/ 73	3/76	2.625/ 67
SDcRC-X4-025-166-1		х	1.25 / 32			Х	1.66/ 42	3/76	2.5/ 64
SDcRC-X4-030-287-1	3 / 76 x	3/76 x	2.50 / 64	3.50 / 89	x 3.50 / 89	Х	2.875/ 73	3.375/ 86	3.25/ 83
SDcRC-X4-030-237-1		х	2/51			Х	2.375/60	3.375/86	3/ 76
SDcRC-X4-030-190-1		х	1.5 / 38			Х	1.90/ 48	3.375/ 86	2.375/ 60
SDcRC-X4-030-166-1		х	1.25 / 32			Х	1.66/ 42	3.375/86	2.75/ 70
SDcRC-X4-040-350-1	4 / 102 x	4 / 102 x	3 / 76	4.50 / 114	x 4.50 / 114	Х	3.50/ 89	4.125/ 105	3.875/ 98
SDcRC-X4-040-287-1		x	2.50 / 64			х	2.875/73	4.125/ 105	3.75/ 95
SDcRC-X4-040-275-1		x	2/51			Х	2.75/ 70	4.75/ 121	3.50/ 89
SDcRC-X4-040-190-1		х	1.50 / 38			Х	1.90/ 48	4.125/ 105	3.875/ 98
SDcRC-X4-050-450-1	5 / 127 >	c 5/127 x	4 / 102	5.563 /141	x 5.563 / 141	Х	4.50/ 114	4.875/ 124	4.75/ 121
SDcRC-X4-050-350-1		Х	3 / 76			Х	3.50/ 89	4.875/ 124	4.375/ 111
SDcRC-X4-050-287-1		x	2.50 / 64			Х	2.875/ 73	4.875/ 124	4.25/ 108
SDcRC-X4-050-237-1		X	2/51			Х	2.375/60	4.875/ 124	4.125/ 105
SDcRC-X4-060-556-1	6 / 152 >	6 / 152 x	5 / 127	6.625 / 168	x 6.625 / 168	Х	5.312/ 135	5.625/ 143	5.375/ 137
SDcRC-X4-060-450-1		X	4 / 102			Х	4.50/ 114	5.625/ 143	5.875/ 149
SDcRC-X4-060-350-1		X	3/76			Х	3.50/ 89	5.625/ 143	4.875/ 124
SDcRC-X4-060-287-1		х	2.5 / 64			Х	2.875/73	5.625/ 143	4.75/ 121
SDcRC-X4-080-662-1	8 /203 >	8 /203 x	8 / 203	8.625 / 219	x 8.625 / 219	Х	6.563/ 167	8.50/ 216	8/ 203
SDcRC-X4-080-556-1		x	5 / 127			Х	5.563/ 143	8.50/ 216	7.75/ 197
SDcRC-X4-080-450-1		х	4 / 102			х	4.50/ 114	8.50/ 216	7.50/ 191
SDcRC-X4-100-862-1	10 / 254 x	10 / 254 x	8 / 203	10.75/273	x 10.75/ 273	х	8.625/ 219	8.50/ 216	8/ 203
SDcRC-X4-100-662-1		х	6 / 152			Х	6.625/ 168	8.50/ 216	7.125/ 181
SDcRC-X4-100-556-1		х	6 / 152			Х	5.563/ 143	8.50/ 216	7.50/ 191
SDcRC-X4-100-450-1		х	4 / 102			Х	4.50/ 114	8.50/ 216	7.25/ 184





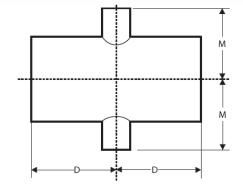
- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available



#### 316 Stainless Steel & Schedule 10

Product Number		N	ominal Pipe	Size		Diameter		Outlet Size	A	В
			in. / mm			/ mm		in. / mm	in. / mm	in. / mm
SDcRC-X6-015-166-1	1.50 / 38	Χ	1.50 / 38 x		1.90 / 48	x 1.90 / 48	Χ	1.66/ 42	2.25/ 57	2.25/ 57
SDcRC-X6-015-131-1			Х	,			Х	1.31/ 33	2.25/ 57	2.25/ 57
SDcRC-X6-015-105-1			X				Χ	1.05/ 27	2.25/ 57	2.25/ 57
SDcRC-X6-015-084-1			Х	0.50 / 13			Х	0.84/ 21	2.25/ 57	2.25/ 57
SDcRC-X6-020-190-1	2 / 51	Х	2/51 x	1.50 / 38	2.375 / 60	x 2.375 / 60	Х	1.90/ 48	2.50/ 64	2.375/ 60
SDcRC-X6-020-166-1			х	1.25 / 32			Х	1.66/ 42	2.50/ 64	2.25/ 57
SDcRC-X6-020-131-1			х	1.0 / 25			Х	1.31/ 33	2.50/ 64	2/ 51
SDcRC-X6-025-237-1	2.5 / 64	Х	.5 / 64 x	2 / 51	2.875 / 73	x 2.875 / 73	Х	2.875/73	3/ 76	2.75/ 70
SDcRC-X6-025-190-1			Х	1.5 / 38			Х	1.90/ 73	3/ 76	2.625/ 67
SDcRC-X6-025-166-1			х	1.25 / 32			Х	1.66/ 42	3/ 76	2.5/ 64
SDcRC-X6-030-287-1	3 / 76	Х	3/76 x	2.50 / 64	3.50 / 89	x 3.50 / 89	Х	2.875/ 73	3.375/ 86	3.25/ 83
SDcRC-X6-030-237-1			х	2 / 51			Х	2.375/60	3.375/ 86	3/ 76
SDcRC-X6-030-190-1			х	1.5 / 38			Х	1.90/ 48	3.375/ 86	2.375/ 60
SDcRC-X6-030-166-1			х	1.25 / 32			х	1.66/ 42	3.375/ 86	2.75/ 70
SDcRC-X6-040-350-1	4 / 102	Х	4 / 102 x	3 / 76	4.50 / 114	x 4.50 / 114	Х	3.50/ 89	4.125/ 105	3.875/ 98
SDcRC-X6-040-287-1			х	2.50 / 64			Х	2.875/ 73	4.125/ 105	3.75/ 95
SDcRC-X6-040-275-1			x	2/51			Х	2.75/ 70	4.75/ 121	3.50/ 89
SDcRC-X6-040-190-1			х	1.50 / 38			Х	1.90/ 48	4.125/ 105	3.875/ 98
SDcRC-X6-050-450-1	5 / 127	Х	5 / 127 x	4 / 102	5.563 /141	x 5.563 / 141	Х	4.50/ 114	4.875/ 124	4.75/ 121
SDcRC-X6-050-350-1	·		×	3 / 76	·		х	3.50/ 89	4.875/ 124	4.375/ 111
SDcRC-X6-050-287-1			х	2.50 / 64			Х	2.875/ 73	4.875/ 124	4.25/ 108
SDcRC-X6-050-237-1			x	2 / 51			х	2.375/ 60	4.875/ 124	4.125/ 105
SDcRC-X6-060-556-1	6 / 152	Х	6 / 152 x	5 / 127	6.625 / 168	x 6.625 / 168	Х	5.312/ 135	5.625/ 143	5.375/ 137
SDcRC-X6-060-450-1	,		X	4 / 102	,	, , , , , , , , , , , , , , , , , , , ,	Х	4.50/ 114	5.625/ 143	5.875/ 149
SDcRC-X6-060-350-1			X				Х	3.50/ 89	5.625/ 143	4.875/ 124
SDcRC-X6-060-287-1			X				Х	2.875/ 73	5.625/ 143	4.75/ 121
SDcRC-X6-080-662-1	8 /203	х			8 625 / 219	x 8.625 / 219		6.563/ 167	8.50/ 216	8/ 203
SDcRC-X6-080-556-1	0 ,200	,	x	5 / 127	0.025 / 2.5	X 0.023 , 2.13	X	5.563/ 143	8.50/ 216	7.75/ 197
SDcRC-X6-080-450-1			×				X	4.50/ 114	8.50/ 216	7.50/ 191
SDcRC-X6-100-862-1	10 / 254	x	10 / 254 x	8 / 203	10.75/ 273	x 10.75/ 273	X	8.625/ 219	8.50/ 216	8/ 203
SDcRC-X6-100-662-1	.0 , 251	^	X X	6 / 152	, 2	, 273	X	6.625/ 168	8.50/ 216	7.125/ 181
SDcRC-X6-100-556-1			X	6 / 152			X	5.563/ 143	8.50/ 216	7.50/ 191
SDcRC-X6-100-450-1			X				×	4.50/ 114	8.50/ 216	7.25/ 184

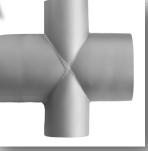
#### **EXPLANATION OF PART NUMBERS** StainlessDrains.com **Part Family Denotes Nominal Pipe Size** RC = Reducing Crosses -015 = 1.5" -020 = 2.0" -025 = 2.5" -030 = 3.0" **Denotes Schedule** -1 = Schedule 10 SDcRC -X6 -025 -190 -1 -4 = Schedule 40 Denotes Material Denotes Outside RED Diameter Outlet -X4 = 304 Stainless Steel -166 = 1.66" -131 = 1.31" -237 = 2.375" -X6 = 316 Stainless Steel -190 = 1.90"





- Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- □ Non-Standard diameters, reductions and angles available

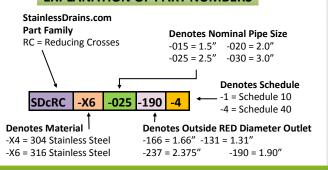


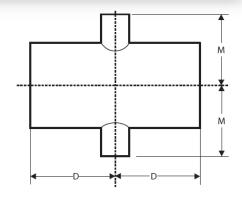


#### 316 Stainless Steel & Schedule 40

Product Number		N	ominal Pip	рe	Size	Outsi	de	Diameter		Outlet Size	Α	В
			in. / mı	m		i	n.	/ mm		in. / mm	in. / mm	in. / mm
SDcRC-X6-015-166-4	1.50 / 38	Х	1.50 / 38	Х	1.25 / 32	1.90 / 48		x 1.90 / 48	х	1.66/ 42	2.25/57	2.25/ 57
SDcRC-X6-015-131-4				Х	1.0 / 25				Х	1.31/ 33	2.25/57	2.25/ 57
SDcRC-X6-015-105-4				Х	0.75/20				Х	1.05/ 27	2.25/57	2.25/ 57
SDcRC-X6-015-084-4				Х	0.50 / 13				х	0.84/ 21	2.25/57	2.25/ 57
SDcRC-X6-020-190-4	2 / 51	Х	2/51	Х	1.50 / 38	2.375 / 60	,	< 2.375 / 60	Х	1.90/ 48	2.50/64	2.375/ 60
SDcRC-X6-020-166-4				Х	1.25 / 32				Х	1.66/ 42	2.50/64	2.25/ 57
SDcRC-X6-020-131-4				Х	1.0 / 25				Х	1.31/ 33	2.50/64	2/ 51
SDcRC-X6-025-237-4	2.5 / 64	х	.5 / 64	х	2 / 51	2.875 / 73		< 2.875 / 73	х	2.875/73	3/ 76	2.75/ 70
SDcRC-X6-025-190-4				Х	1.5 / 38				Х	1.90/ 73	3/ 76	2.625/ 67
SDcRC-X6-025-166-4				Х	1.25 / 32				Х	1.66/ 42	3/ 76	2.5/ 64
SDcRC-X6-030-287-4	3 / 76	Х	3 / 76	Х	2.50 / 64	3.50 / 89	)	3.50 / 89	Х	2.875/73	3.375/86	3.25/ 83
SDcRC-X6-030-237-4				Х	2 / 51				Х	2.375/60	3.375/86	3/ 76
SDcRC-X6-030-190-4				Х	1.5 / 38				X	1.90/ 48	3.375/86	2.375/ 60
SDcRC-X6-030-166-4				х	1.25 / 32				х	1.66/ 42	3.375/86	2.75/ 70
SDcRC-X6-040-350-4	4 / 102	х	4 / 102	Х	3 / 76	4.50 / 114	)	4.50 / 114	Х	3.50/89	4.125/ 105	3.875/ 98
SDcRC-X6-040-287-4				Х	2.50 / 64				х	2.875/73	4.125/ 105	3.75/ 95
SDcRC-X6-040-275-4				Х	2 / 51				Х	2.75/70	4.75/ 121	3.50/ 89
SDcRC-X6-040-190-4				Х	1.50 / 38				Х	1.90/ 48	4.125/ 105	3.875/ 98
SDcRC-X6-050-450-4	5 / 127	Х	5 / 127	Х	4 / 102	5.563 /141	х	5.563 / 141	Х	4.50/ 114	4.875/ 124	4.75/ 121
SDcRC-X6-050-350-4				Х	3 / 76				Х	3.50/89	4.875/ 124	4.375/ 111
SDcRC-X6-050-287-4				Х	2.50 / 64				Х	2.875/73	4.875/ 124	4.25/ 108
SDcRC-X6-050-237-4				Х	2 / 51				Х	2.375/60	4.875/ 124	4.125/ 105
SDcRC-X6-060-556-4	6 / 152	Х	6 / 152	Х	5 / 127	6.625 / 168	х	6.625 / 168	Х	5.312/ 135	5.625/ 143	5.375/ 137
SDcRC-X6-060-450-4				х	4 / 102				х	4.50/ 114	5.625/ 143	5.875/ 149
SDcRC-X6-060-350-4				Х	3 / 76				Х	3.50/89	5.625/ 143	4.875/ 124
SDcRC-X6-060-287-4				Х	2.5 / 64				х	2.875/73	5.625/ 143	4.75/ 121
SDcRC-X6-080-662-4	8 /203	Х	8 /203	Х	8 / 203	8.625 / 219	х	8.625 / 219	х	6.563/ 167	8.50/ 216	8/ 203
SDcRC-X6-080-556-4				х	5 / 127				х	5.563/ 143	8.50/ 216	7.75/ 197
SDcRC-X6-080-450-4				Х	4 / 102				Х	4.50/ 114	8.50/ 216	7.50/ 191
SDcRC-X6-100-862-4	10 / 254	х	10 / 254	х	8 / 203	10.75/ 273	х	10.75/ 273	х	8.625/ 219	8.50/ 216	8/ 203
SDcRC-X6-100-662-4				Х	6 / 152				х	6.625/ 168	8.50/ 216	7.125/ 181
SDcRC-X6-100-556-4				х	6 / 152				х	5.563/ 143	8.50/ 216	7.50/ 191
SDcRC-X6-100-450-4				Х	4 / 102				Х	4.50/ 114	8.50/ 216	7.25/ 184

#### **EXPLANATION OF PART NUMBERS**



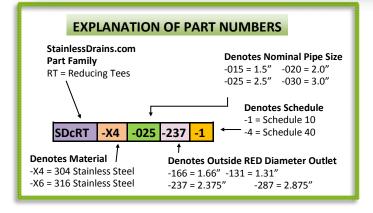


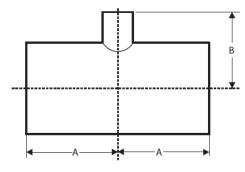


- □ Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- □ Non-Standard diameters, reductions and angles available



Donath at	Nominal	Outside	Outlet		_
Product	Pipe Size	Diameter	Outlet	Α	В
Number	in / mm	in / mm	in/mm	in / mm	in. / mm
SDcRT-X4-015-166-1	1.50 / 38 x 1.50 / 38 x 1.25 / 32	1.90 / 48 x 1.50 / 38 x	1.66/ 42	2.25/ 57	2.25/ 57
SDcRT-X4-015-131-1	x 1.0 / 25		1.31/ 33	2.25/ 57	2.25/ 57
SDcRT-X4-015-105-1	x .75 / 20	X	1.05/ 27	2.25/ 57	2.25/ 57
SDcRT-X4-015-084-1	x .50 / 13	X	0.84/ 21	2.25/ 57	2.25/ 57
SDcRT-X4-020-190-1	2/51 x 2/51 x 1.50/38	2.375 / 60 x 2.375 / 60 x	1.90/ 48	2.50/ 64	2.375/ 60
SDcRT-X4-020-166-1	x 1.25 / 32	х	1.66/ 42	2.50/ 64	2.25/ 57
SDcRT-X4-020-131-1	x 1.0 / 25	X	1.31/ 33	2.50/ 64	2/ 51
SDcRT-X4-025-237-1	2.50 / 64 x 2.50 / 64 x 2 / 51		2.37/ 60	3/ 76	2.75/70
SDcRT-X4-025-190-1	x 1.50 / 38	X	1.90/ 48	3/ 76	2.625/67
SDcRT-X4-025-166-1	x 1.25 / 32	X	1.66/ 42	3/ 76	2.5/ 64
SDcRT-X4-030-287-1	3/76 x 3/76 x 2.5/64	3.50 / 89 x 3.50 / 89 x	2.87/ 73	3.375/ 86	3.25/83
SDcRT-X4-030-237-1	x 2/51	X	2.37/ 60	3.375/ 86	3/ 76
SDcRT-X4-030-190-1	x 1.5 / 38	x	1.90/ 48	3.375/ 86	2.375/60
SDcRT-X4-030-166-1	x 1.25 / 32	x	1.66/ 42	3.375/ 86	2.75/70
SDcRT-X4-040-350-1	4 / 102 x 4 / 102 x 3 / 76	4.50 / 114 x 4.50 / 114 x	3.50/ 89	4.125/ 105	3.875/ 98
SDcRT-X4-040-287-1	x 2.5 / 64	X	2.87/ 73	4.125/ 105	3.75/ 95
SDcRT-X4-040-275-1	x 2/51	х	2.75/ 70	4.75/ 121	3.50 / 89
SDcRT-X4-040-190-1	x 1.5 / 38	х	1.90/ 48	4.12/ 105	3.875/98
SDcRT-X4-050-450-1	5 / 127 x 5 / 127 x 4 / 102	5.563 / 141 x 5.563 / 141 x	4.50/ 114	4.87/ 122	4.75/ 121
SDcRT-X4-050-350-1	x 3/76	X	3.50/89	4.87/ 122	4.375/ 111
SDcRT-X4-050-287-1	x 2.5 / 64	x	2.87/ 73	4.87/ 122	4.25/ 108
SDcRT-X4-050-237-1	x 2/51	x	2.37/ 60	4.87/ 122	4.125/ 105
SDcRT-X4-060-556-1	6 / 152 x 6 / 152 x 5 / 127	6.625 / 168 x 6.625 / 168 x	5.56/ 141	5.62/ 143	5.375/ 137
SDcRT-X4-060-450-1	x 4 / 102	x	4.50/ 114	5.62/ 143	5.875/ 149
SDcRT-X4-060-350-1	x 3/76	x	3.50/ 89	5.62/ 143	4.875/ 124
SDcRT-X4-060-287-1	x 2.5 / 64	х	2.87/ 73	5.62/ 143	4.75/ 121
SDcRT-X4-080-662-1	8 / 203 x 8 /203 x 6 / 152	8.625 / 219 x 8.625 / 219 x	6.62/ 168	8.50/ 216	8/ 203
SDcRT-X4-080-556-1	x 5 / 127	х	5.56/ 141	8.50/ 216	7.75/ 197
SDcRT-X4-080-450-1	x 8/102	x	4.50/ 114	8.50/ 216	7.50/ 191
SDcRT-X4-100-862-1	10 / 254 x 10 / 254 x 8 / 203	10.75 / 273 x 10.75 / 273 x	8.62/219	8.50/ 216	8/ 203
SDcRT-X4-100-662-1	x 6 / 152	x	6.62/ 168	8.50/ 216	7.125/ 181
SDcRT-X4-100-556-1	x 5 / 127	х	5.56/ 141	8.50/ 216	7.50/ 191
SDcRT-X4-100-450-1	x 4 / 102	X	4.50/ 114	8.50/ 216	7.25/ 184





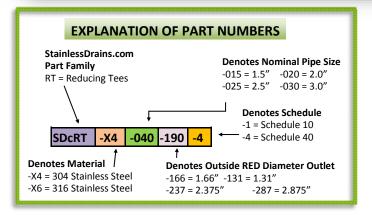
\*\*\* ALL DIMENSIONS ARE NOMINAL DIMENSIONS
AND ARE SUBJECT TO CHANGE\*\*\*

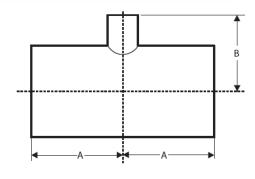


- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available



Product	Nominal Pipe Size	Outside Diameter	Outlet	Α	В
Number	in / mm	in / mm	in / mm	in / mm	in / mm
SDcRT-X4-015-166-4	1.50 / 38 x 1.50 / 38 x 1.25 / 32	1.90 / 48 x 1.50 / 38 x	1.66/ 42	2.25/ 57	2.25/ 57
SDcRT-X4-015-131-4	x 1.0 / 25		1.31/ 33	2.25/ 57	2.25/ 57
SDcRT-X4-015-105-4	x .75 / 20	x	1.05/ 27	2.25/ 57	2.25/ 57
SDcRT-X4-015-084-4	x .50 / 13	x	0.84/ 21	2.25/ 57	2.25/ 57
SDcRT-X4-020-190-4	2/51 x 2/51 x 1.50/38	2.375 / 60 x 2.375 / 60 x	1.90/ 48	2.50/ 64	2.375/ 60
SDcRT-X4-020-166-4	x 1.25 / 32	×	1.66/ 42	2.50/ 64	2.25/ 57
SDcRT-X4-020-131-4	x 1.0 / 25	X	1.31/ 33	2.50/ 64	2/ 51
SDcRT-X4-025-237-4	2.50 / 64 x 2.50 / 64 x 2 / 51	2.875 / 73 x 2.875 / 73 x	2.37/ 60	3/ 76	2.75/ 70
SDcRT-X4-025-190-4	x 1.50 / 38	X	1.90/ 48	3/ 76	2.625/67
SDcRT-X4-025-166-4	x 1.25 / 32	X	1.66/ 42	3/ 76	2.5/ 64
SDcRT-X4-030-287-4	3/76 x 3/76 x 2.5/64	3.50 / 89 x 3.50 / 89 x	2.87/ 73	3.375/86	3.25/83
SDcRT-X4-030-237-4	x 2/51	x	2.37/ 60	3.375/86	3/ 76
SDcRT-X4-030-190-4	x 1.5 / 38	x	1.90/ 48	3.375/86	2.375/ 60
SDcRT-X4-030-166-4	x 1.25 / 32	x	1.66/ 42	3.375/86	2.75/ 70
SDcRT-X4-040-350-4	4 / 102 x 4 / 102 x 3 / 76	4.50 / 114 x 4.50 / 114 x	3.50/ 89	4.125/ 105	3.875/ 98
SDcRT-X4-040-287-4	x 2.5 / 64	х	2.87/ 73	4.125/ 105	3.75/ 95
SDcRT-X4-040-275-4	x 2/51	x	2.75/ 70	4.75/ 121	3.50 / 89
SDcRT-X4-040-190-4	x 1.5 / 38	x	1.90/ 48	4.12/ 105	3.875/ 98
SDcRT-X4-050-450-4	5 / 127 x 5 / 127 x 4 / 102	5.563 / 141 x 5.563 / 141 x	4.50/ 114	4.87/ 122	4.75/ 121
SDcRT-X4-050-350-4	x 3/76	x	3.50/ 89	4.87/ 122	4.375/ 111
SDcRT-X4-050-287-4	x 2.5 / 64	x	2.87/ 73	4.87/ 122	4.25/ 108
SDcRT-X4-050-237-4	x 2/51	x	2.37/ 60	4.87/ 122	4.125/ 105
SDcRT-X4-060-556-4	6 / 152 x 6 / 152 x 5 / 127	6.625 / 168 x 6.625 / 168 x	5.56/ 141	5.62/ 143	5.375/ 137
SDcRT-X4-060-450-4	x 4/102	x	4.50/ 114	5.62/ 143	5.875/ 149
SDcRT-X4-060-350-4	x 3/76	x	3.50/ 89	5.62/ 143	4.875/ 124
SDcRT-X4-060-287-4	x 2.5 / 64	x	2.87/ 73	5.62/ 143	4.75/ 121
SDcRT-X4-080-662-4	8 / 203 x 8 /203 x 6 / 152	8.625 / 219 x 8.625 / 219 x	6.62/ 168	8.50/ 216	8/ 203
SDcRT-X4-080-556-4	x 5 / 127	x	5.56/ 141	8.50/ 216	7.75/ 197
SDcRT-X4-080-450-4	x 8 / 102	x	4.50/ 114	8.50/ 216	7.50/ 191
SDcRT-X4-100-862-4	10 / 254 x 10 / 254 x 8 / 203	10.75 / 273 x 10.75 / 273 x	8.62/ 219	8.50/ 216	8/ 203
SDcRT-X4-100-662-4	x 6 / 152	x	6.62/ 168	8.50/ 216	7.125/ 181
SDcRT-X4-100-556-4	x 5 / 127	X	5.56/ 141	8.50/ 216	7.50/ 191
SDcRT-X4-100-450-4	x 4/102	X	4.50/ 114	8.50/ 216	7.25/ 184





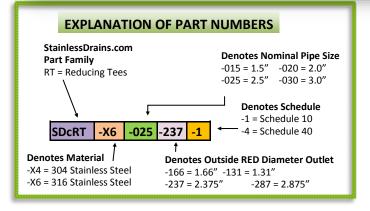
\*\*\* ALL DIMENSIONS ARE NOMINAL DIMENSIONS AND ARE SUBJECT TO CHANGE\*\*\*

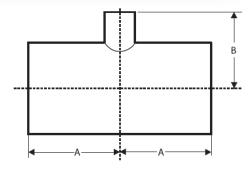


- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available



Product	Nominal Pipe Size		Outside Diameter		Outlet		В
Number	in / mm		in / mm		in / mm	Α	in / mm
		F ( 22	<u> </u>		•	in / mm	
SDcRT-X6-015-166-1	1.50 / 38 x 1.50 / 38 x 1.2	•	1.90 / 48 x 1.50 / 38		•	2.25/ 57	2.25/ 57
SDcRT-X6-015-131-1		.0 / 25			1.31/ 33	2.25/ 57	2.25/ 57
SDcRT-X6-015-105-1	x .7!	•			1.05/ 27	2.25/ 57	2.25/ 57
SDcRT-X6-015-084-1		0 / 13			0.84/ 21	2.25/ 57	2.25/ 57
SDcRT-X6-020-190-1	2/51 x 2/51 x 1.50	•	2.375 / 60 x 2.375 / 60		•	2.50/ 64	2.375/ 60
SDcRT-X6-020-166-1		5 / 32			1.66/ 42	2.50/ 64	2.25/ 57
SDcRT-X6-020-131-1	x 1.0				1.31/ 33	2.50/ 64	2/ 51
SDcRT-X6-025-237-1		2 / 51	2.875 / 73 x 2.875 / 73			3/ 76	2.75/ 70
SDcRT-X6-025-190-1		0 / 38			1.90/ 48	3/ 76	2.625/ 67
SDcRT-X6-025-166-1		5 / 32			1.66/ 42	3/ 76	2.5/ 64
SDcRT-X6-030-287-1	3/76 x 3/76 x 2.5	5 / 64	3.50 / 89 x 3.50 / 89	Х	2.87/ 73	3.375/ 86	3.25/83
SDcRT-X6-030-237-1	X 2	2 / 51		Χ	2.37/ 60	3.375/ 86	3/ 76
SDcRT-X6-030-190-1	x 1.5	.5 / 38		Χ	1.90/ 48	3.375/ 86	2.375/ 60
SDcRT-X6-030-166-1	x 1.2!	5 / 32		Х	1.66/ 42	3.375/ 86	2.75/ 70
SDcRT-X6-040-350-1	4 / 102 x 4 / 102 x	3 / 76	4.50 / 114 x 4.50 / 114	Х	3.50/ 89	4.125/ 105	3.875/ 98
SDcRT-X6-040-287-1	x 2.5	.5 / 64		Х	2.87/ 73	4.125/ 105	3.75/ 95
SDcRT-X6-040-275-1	x Z	2 / 51		Х	2.75/ 70	4.75/ 121	3.50 / 89
SDcRT-X6-040-190-1	x 1.5	.5 / 38		Χ	1.90/ 48	4.12/ 105	3.875/ 98
SDcRT-X6-050-450-1	5 / 127 x 5 / 127 x 4	/ 102	5.563 / 141 x 5.563 / 141	Х	4.50/ 114	4.87/ 122	4.75/ 121
SDcRT-X6-050-350-1	x 3	3 / 76		Х	3.50/ 89	4.87/ 122	4.375/ 111
SDcRT-X6-050-287-1	x 2.5	.5 / 64		Х	2.87/ 73	4.87/ 122	4.25/ 108
SDcRT-X6-050-237-1	x 2	2 / 51		Х	2.37/ 60	4.87/ 122	4.125/ 105
SDcRT-X6-060-556-1	6 / 152 x 6 / 152 x 5	/ 127	6.625 / 168 x 6.625 / 168	Х	5.56/ 141	5.62/ 143	5.375/ 137
SDcRT-X6-060-450-1	x 4	/ 102		Х	4.50/ 114	5.62/ 143	5.875/ 149
SDcRT-X6-060-350-1	x 3	3 / 76		Х	3.50/ 89	5.62/ 143	4.875/ 124
SDcRT-X6-060-287-1	x 2.5	5 / 64		х	2.87/ 73	5.62/ 143	4.75/ 121
SDcRT-X6-080-662-1	8/203 x 8/203 x 6	/ 152	8.625 / 219 x 8.625 / 219	Х	6.62/ 168	8.50/ 216	8/ 203
SDcRT-X6-080-556-1	x 5	/ 127		х	5.56/ 141	8.50/ 216	7.75/ 197
SDcRT-X6-080-450-1	x 8	/ 102		х	4.50/ 114	8.50/ 216	7.50/ 191
SDcRT-X6-100-862-1	10 / 254 x 10 / 254 x 8	/ 203	10.75 / 273 x 10.75 / 273	х	8.62/ 219	8.50/ 216	8/ 203
SDcRT-X6-100-662-1	x 6	5 / 152		х	6.62/ 168	8.50/ 216	7.125/ 181
SDcRT-X6-100-556-1	x 5	/ 127		х	5.56/ 141	8.50/ 216	7.50/ 191
SDcRT-X6-100-450-1	x 4	/ 102		х	4.50/ 114	8.50/ 216	7.25/ 184





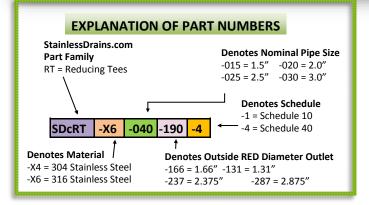
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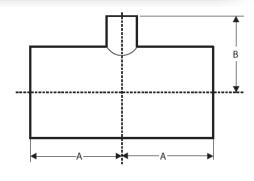


- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available



Dundunt	Nominal	Outside Diameter	041-4		В
Product Number	Pipe Size in / mm	in / mm	Outlet in / mm	. A	ы in / mm
SDcRT-X6-015-166-4	, , , , , , , , , , , , , , , , , , ,	•		in / mm	-
	1.50 / 38 x 1.50 / 38 x 1.25 / 32		,	2.25/ 57	2.25/ 57
SDcRT-X6-015-131-4	x 1.0 / 25		1.31/ 33	2.25/ 57	2.25/ 57
SDcRT-X6-015-105-4	x .75 / 20		1.05/ 27	2.25/ 57	2.25/ 57
SDcRT-X6-015-084-4	x .50 / 13		0.84/ 21	2.25/ 57	2.25/ 57
SDcRT-X6-020-190-4	2/51 x 2/51 x 1.50/38			2.50/ 64	2.375/ 60
SDcRT-X6-020-166-4	x 1.25 / 32		1.66/ 42	2.50/ 64	2.25/ 57
SDcRT-X6-020-131-4	x 1.0 / 25		1.31/ 33	2.50/ 64	2/ 51
SDcRT-X6-025-237-4	2.50 / 64 x 2.50 / 64 x 2 / 51		·	3/ 76	2.75/ 70
SDcRT-X6-025-190-4	x 1.50 / 38		1.90/ 48	3/ 76	2.625/ 67
SDcRT-X6-025-166-4	x 1.25 / 32		1.66/ 42	3/ 76	2.5/ 64
SDcRT-X6-030-287-4	3/76 x 3/76 x 2.5/64	3.50 / 89 x 3.50 / 89 x	2.87/ 73	3.375/ 86	3.25/83
SDcRT-X6-030-237-4	x 2/51	x	2.37/ 60	3.375/ 86	3/ 76
SDcRT-X6-030-190-4	x 1.5 / 38	3 x	1.90/ 48	3.375/ 86	2.375/ 60
SDcRT-X6-030-166-4	x 1.25 / 32	? x	1.66/ 42	3.375/ 86	2.75/ 70
SDcRT-X6-040-350-4	4 / 102 x 4 / 102 x 3 / 76	4.50 / 114 x 4.50 / 114 x	3.50/ 89	4.125/ 105	3.875/ 98
SDcRT-X6-040-287-4	x 2.5 / 64	ł x	2.87/ 73	4.125/ 105	3.75/ 95
SDcRT-X6-040-275-4	x 2/51	x	2.75/ 70	4.75/ 121	3.50 / 89
SDcRT-X6-040-190-4	x 1.5 / 38	х	1.90/ 48	4.12/ 105	3.875/ 98
SDcRT-X6-050-450-4	5 / 127 x 5 / 127 x 4 / 102	2 5.563 / 141 x 5.563 / 141 x	4.50/ 114	4.87/ 122	4.75/ 121
SDcRT-X6-050-350-4	x 3/76	i x	3.50/ 89	4.87/ 122	4.375/ 111
SDcRT-X6-050-287-4	x 2.5 / 6 <sup>2</sup>	l x	2.87/ 73	4.87/ 122	4.25/ 108
SDcRT-X6-050-237-4	x 2/51	x	2.37/ 60	4.87/ 122	4.125/ 105
SDcRT-X6-060-556-4	6 / 152 x 6 / 152 x 5 / 127	6.625 / 168 x 6.625 / 168 x	5.56/ 141	5.62/ 143	5.375/ 137
SDcRT-X6-060-450-4	x 4/102	. x	4.50/ 114	5.62/ 143	5.875/ 149
SDcRT-X6-060-350-4	x 3/76	i x	3.50/ 89	5.62/ 143	4.875/ 124
SDcRT-X6-060-287-4	x 2.5 / 6 <sup>2</sup>	l x	2.87/ 73	5.62/ 143	4.75/ 121
SDcRT-X6-080-662-4	8 / 203 x 8 /203 x 6 / 152	8.625 / 219 x 8.625 / 219 x	6.62/ 168	8.50/ 216	8/ 203
SDcRT-X6-080-556-4	x 5/127		5.56/ 141	8.50/ 216	7.75/ 197
SDcRT-X6-080-450-4	x 8/102		4.50/ 114	8.50/ 216	7.50/ 191
SDcRT-X6-100-862-4	10 / 254 x 10 / 254 x 8 / 203			8.50/ 216	8/ 203
SDcRT-X6-100-662-4	x 6/152	· · · · · · · · · · · · · · · · · · ·	6.62/ 168	8.50/ 216	7.125/ 181
SDcRT-X6-100-556-4	x 5/127		5.56/ 141	8.50/ 216	7.50/ 191
SDcRT-X6-100-450-4	x 4/102		4.50/ 114	8.50/ 216	7.25/ 184





\*\*\* ALL DIMENSIONS ARE NOMINAL DIMENSIONS AND ARE SUBJECT TO CHANGE\*\*\*

### True Wyes

- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available

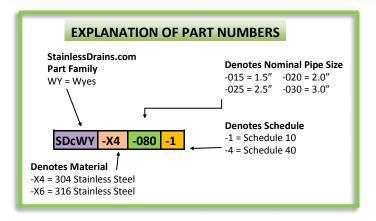


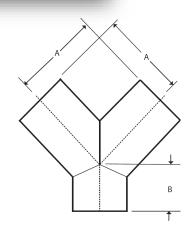
#### 304 Stainless Steel & Schedule 10

Product	Nominal Pipe Size	Outside Diameter	Α	В
Number	in / mm	in / mm	in / mm	in / mm
SDcWY-X4-015-1	1.50 / 38	1.90 / 48	4 / 102	2 / 51
SDcWY-X4-020-1	2 / 51	2.375 / 60	4.50 / 114	2.50 / 64
SDcWY-X4-025-1	2.50 / 64	2.875 / 73	5 / 127	2.50 / 64
SDcWY-X4-030-1	3 / 76	3.50 / 89	5.50 / 140	3 / 76
SDcWY-X4-040-1	4 / 102	4.50 / 114	6.50 / 165	3 / 76
SDcWY-X4-050-1	5 / 127	5.563 / 141	7.50 / 191	3.50 / 89
SDcWY-X4-060-1	6 / 152	6.625 / 168	8 / 203	3.50 / 89
SDcWY-X4-080-1	8 / 203	8.625 / 222	9 / 229	4.50 / 114
SDcWY-X4-100-1	10 / 254	10.75 / 273	11 / 279	5 / 127
SDcWY-X4-120-1	12 / 305	12.75 / 324	12 / 305	5.50 / 140

#### 304 Stainless Steel & Schedule 40

Product	Nominal Pipe Size	Outside Diameter	A	В
Number	in / mm	in / mm	in / mm	in / mm
SDcWY-X4-015-4	1.50 / 38	1.90 / 48	4 / 102	2 / 51
SDcWY-X4-020-4	2 / 51	2.375 / 60	4.50 / 114	2.50 / 64
SDcWY-X4-025-4	2.50 / 64	2.875 / 73	5 / 127	2.50 / 64
SDcWY-X4-030-4	3 / 76	3.50 / 89	5.50 / 140	3 / 76
SDcWY-X4-040-4	4 / 102	4.50 / 114	6.50 / 165	3 / 76
SDcWY-X4-050-4	5 / 127	5.563 / 141	7.50 / 191	3.50 / 89
SDcWY-X4-060-4	6 / 152	6.625 / 168	8 / 203	3.50 / 89
SDcWY-X4-080-4	8 / 203	8.625 / 222	9 / 229	4.50 / 114
SDcWY-X4-100-4	10 / 254	10.75 / 273	11 / 279	5 / 127
SDcWY-X4-120-4	12 / 305	12.75 / 324	12 / 305	5.50 / 140







### True Wyes

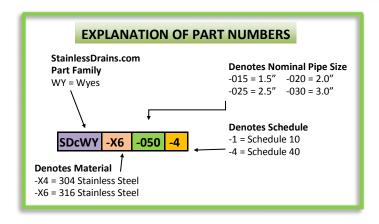
- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available

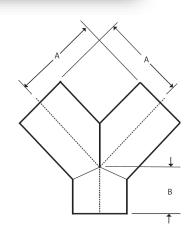


#### 316 Stainless Steel & Schedule 10

Product	Nominal Pipe Size	Outside Diameter	A	В
Number	in / mm	in / mm	in / mm	in / mm
SDcWY-X6-015-1	1.50 / 38	1.90 / 48	4 / 102	2 / 51
SDcWY-X6-020-1	2 / 51	2.375 / 60	4.50 / 114	2.50 / 64
SDcWY-X6-025-1	2.50 / 64	2.875 / 73	5 / 127	2.50 / 64
SDcWY-X6-030-1	3 / 76	3.50 / 89	5.50 / 140	3 / 76
SDcWY-X6-040-1	4 / 102	4.50 / 114	6.50 / 165	3 / 76
SDcWY-X6-050-1	5 / 127	5.563 / 141	7.50 / 191	3.50 / 89
SDcWY-X6-060-1	6 / 152	6.625 / 168	8 / 203	3.50 / 89
SDcWY-X6-080-1	8 / 203	8.625 / 222	9 / 229	4.50 / 114
SDcWY-X6-100-1	10 / 254	10.75 / 273	11 / 279	5 / 127
SDcWY-X6-120-1	12 / 305	12.75 / 324	12 / 305	5.50 / 140

Product	Nominal Pipe Size	Outside Diameter	A	В
Number	in / mm	in / mm	in / mm	in / mm
SDcWY-X6-015-4	1.50 / 38	1.90 / 48	4 / 102	2 / 51
SDcWY-X6-020-4	2 / 51	2.375 / 60	4.50 / 114	2.50 / 64
SDcWY-X6-025-4	2.50 / 64	2.875 / 73	5 / 127	2.50 / 64
SDcWY-X6-030-4	3 / 76	3.50 / 89	5.50 / 140	3 / 76
SDcWY-X6-040-4	4 / 102	4.50 / 114	6.50 / 165	3 / 76
SDcWY-X6-050-4	5 / 127	5.563 / 141	7.50 / 191	3.50 / 89
SDcWY-X6-060-4	6 / 152	6.625 / 168	8 / 203	3.50 / 89
SDcWY-X6-080-4	8 / 203	8.625 / 222	9 / 229	4.50 / 114
SDcWY-X6-100-4	10 / 254	10.75 / 273	11 / 279	5 / 127
SDcWY-X6-120-4	12 / 305	12.75 / 324	12 / 305	5.50 / 140





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### Double Branch Lateral

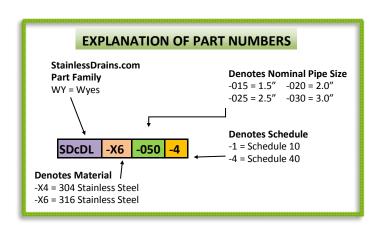
- Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available

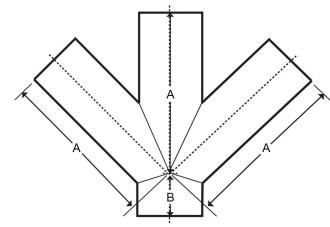


#### 304 Stainless Steel & Schedule 10

Product Number	Nominal Pipe Size	Outside Diameter	A	В
	in / mm	in / mm	in / mm	in / mm
SDcDL-X4-015-1	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcDL-X4-020-1	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcDL-X4-025-1	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcDL-X4-030-1	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcDL-X4-040-1	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcDL-X4-050-1	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcDL-X4-060-1	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcDL-X4-080-1	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcDL-X4-100-1	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcDL-X4-120-1	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140

Product Number	Nominal Pipe Size	Outside Diameter	A	В
	in / mm	in / mm	in / mm	in / mm
SDcDL-X4-015-4	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcDL-X4-020-4	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcDL-X4-025-4	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcDL-X4-030-4	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcDL-X4-040-4	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcDL-X4-050-4	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcDL-X4-060-4	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcDL-X4-080-4	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcDL-X4-100-4	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcDL-X4-120-4	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140





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### Double Branch Lateral

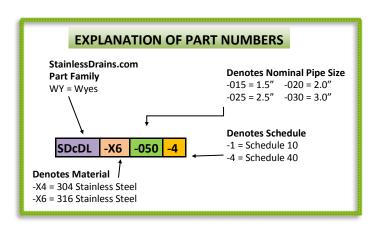
- Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available

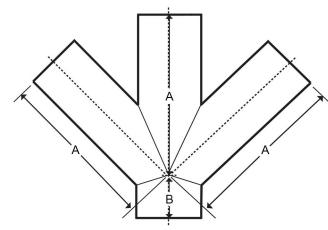


#### 316 Stainless Steel & Schedule 10

Product Number	Nominal Pipe Size	Outside Diameter	A	В
	in / mm	in / mm	in / mm	in / mm
SDcDL-X6-015-1	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcDL-X6-020-1	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcDL-X6-025-1	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcDL-X6-030-1	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcDL-X6-040-1	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcDL-X6-050-1	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcDL-X6-060-1	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcDL-X6-080-1	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcDL-X6-100-1	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcDL-X6-120-1	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140

Product Number	Nominal Pipe Size	Outside Diameter	A	В
	in / mm	in / mm	in / mm	in / mm
SDcDL-X6-015-4	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcDL-X6-020-4	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcDL-X6-025-4	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcDL-X6-030-4	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcDL-X6-040-4	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcDL-X6-050-4	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcDL-X6-060-4	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcDL-X6-080-4	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcDL-X6-100-4	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcDL-X6-120-4	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140





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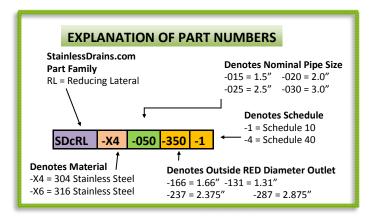


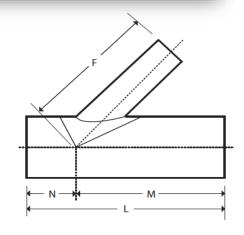
### 45° Reducing Laterals

- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available



	Nomi	nal Pipe Size	Outsi	<b>Outside Diameter</b>					
Product	Run	Outlet	Run		Outlet	L	M	N	P
Number	in. / mm	in. / mm	in. / mm		in. / mm	in. / mm	in. / mm	in. / mm	in. / mm
SDcRL-X4-020-166-1	2 / 51 ×	1.25 / 32	2.375 / 51	х	1.66 / 42	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X4-020-131-1	2 / 51 ×	( 1 / 25	2.375 / 51	Х	1.31 / 33	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X4-030-237-1	3 / 76 ×	2 / 51	3.5 / 76	Х	2.375 / 60	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-030-190-1	3 / 76 ×	( 1.5 / 38	3.5 / 76	Х	1.9 / 48	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-030-116-1	3 / 76 ×	( 1.25 / 32	3.5 / 76	Х	1.66 / 296	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-030-131-1	3 / 76 ×	1 / 25	3.5 / 76	Х	1.31 / 34	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-040-350-1	4 / 102 ×	3 / 76	4.5 / 102	Х	3.50 / 89	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-040-287-1	4 / 102 ×	2.5 / 64	4.5 / 102	Х	2.875 / 73	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-040-237-1	4 / 102 ×	2 / 51	4.5 / 102	Х	2.375 / 60	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-040-190-1	4 / 102 ×	( 1.5 / 38	4.5 / 102	Х	1.9 / 48	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-050-450-1	5 / 127 ×	< 4 / 102	5.56 / 127	Х	4.50 / 114	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X4-050-350-1	5 / 127 ×	3 / 76	5.56 / 127	Х	3.50 / 89	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X4-050-287-1	5 / 127 ×	2.5 / 64	5.56 / 127	Х	2.875 / 73	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X4-060-556-1	6 / 152 ×	c 5 / 127	6.63 / 152	Х	5.563 / 141	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X4-060-450-1	6 / 152 x	4 / 102	6.63 / 152	Х	4.50 / 114	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X4-060-350-1	6 / 152 x	3 / 76	6.63 / 152	Х	3.50 / 89	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X4-080-662-1	8 / 203 ×	6 / 152	8.63 / 203	Х	6.625 / 168	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X4-080-556-1	8 / 203 ×	5 / 127	8.63 / 203	Х	5.563 / 141	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X4-080-450-1	8 / 203 ×	4 / 102	8.63 / 203	Х	4.5 / 114	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X4-100-862-1	10 / 254 ×	8 / 203	10.75 / 254	Х	8.625 / 219	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X4-100-662-1	10 / 254 x	6 / 152	10.75 / 254	Х	6.625 / 168	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X4-100-450-1	10 / 254 x	4 / 102	10.75 / 254	Х	4.5 / 114	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X4-120-107-1	12 / 305 ×	( 10 / 254	12.75 / 305	Х	10.75 / 273	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X4-120-862-1	12 / 305 ×	8 / 203	12.75 / 305	х	8.625 / 219	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X4-120-662-1	12 / 305 ×	6 / 152	12.75 / 305	Х	6.625 / 168	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X4-120-556-1	12 / 305 ×	5 / 127	12.75 / 305	Х	5.563 / 141	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622





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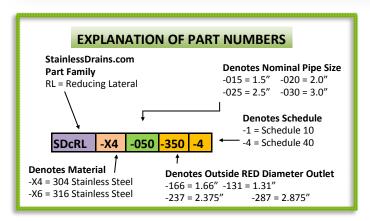
### 45° Reducing Laterals

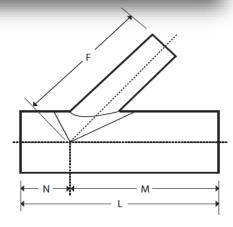
- Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available



#### 304 Stainless Steel & Schedule 40

	Nomin	al Pipe Size	Outsi	de	Diameter				
Product	Run	Outlet	Run		Outlet	L	M	N	P
Number	in. / mm	in. / mm	in. / mm	1	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm
SDcRL-X4-020-166-4	2/51 x	1.25 / 32	2.375 / 51	х	1.66 / 42	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X4-020-131-4	2 / 51 x	1 / 25	2.375 / 51	х	1.31 / 33	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X4-030-237-4	3 / 76 x	2 / 51	3.5 / 76	Х	2.375 / 60	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-030-190-4	3 / 76 x	1.5 / 38	3.5 / 76	Х	1.9 / 48	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-030-116-4	3 / 76 x	1.25 / 32	3.5 / 76	Х	11.66 / 296	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-030-131-4	3 / 76 x	1 / 25	3.5 / 76	Х	1.31 / 34	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X4-040-350-4	4 / 102 x	3 / 76	4.5 / 102	Х	3.50 / 89	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-040-287-4	4 / 102 x	2.5 / 64	4.5 / 102	Х	2.875 / 73	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-040-237-4	4 / 102 x	2 / 51	4.5 / 102	Х	2.375 / 60	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-040-190-4	4 / 102 x	1.5 / 38	4.5 / 102	Х	1.9 / 48	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X4-050-450-4	5 / 127 x	4 / 102	5.56 / 127	Х	4.50 / 114	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X4-050-350-4	5 / 127 x	3 / 76	5.56 / 127	Х	3.50 / 89	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X4-050-287-4	5 / 127 x	2.5 / 64	5.56 / 127	Х	2.875 / 73	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X4-060-556-4	6 / 152 x	5 / 127	6.63 / 152	Х	5.563 / 141	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X4-060-450-4	6 / 152 x	4 / 102	6.63 / 152	X	4.50 / 114	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X4-060-350-4	6 / 152 x	3 / 76	6.63 / 152	Х	3.50 / 89	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X4-080-662-4	8 / 203 x	6 / 152	8.63 / 203	Х	6.625 / 168	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X4-080-556-4	8 / 203 x	5 / 127	8.63 / 203	X	5.563 / 141	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X4-080-450-4	8 / 203 x	4 / 102	8.63 / 203	Х	4.5 / 114	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X4-100-862-4	10 / 254 x	8 / 203	10.75 / 254	X	8.625 / 219	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X4-100-662-4	10 / 254 x	6 / 152	10.75 / 254	X	6.625 / 168	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X4-100-450-4	10 / 254 x	4 / 102	10.75 / 254	Х	4.5 / 114	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X4-120-107-4	12 / 305 x	10 / 254	12.75 / 305	Х	10.75 / 273	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X4-120-862-4	12 / 305 x	8 / 203	12.75 / 305	X	8.625 / 219	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X4-120-662-4	12 / 305 x	6 / 152	12.75 / 305	Х	6.625 / 168	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X4-120-556-4	12 / 305 x	5 / 127	12.75 / 305	х	5.563 / 141	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622





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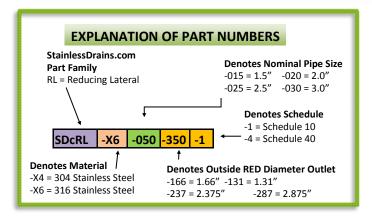
### 45° Reducing Laterals

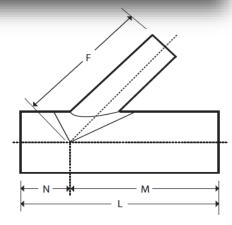
- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available





	Nomi	nal Pipe Size	. 0	utsio	le Diameter				
Product	Run	Out	let Rur	1	Outlet	L	M	N	Р
Number	in. / mm	in. / ı	mm in./	mm	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm
SDcRL-X6-020-166-1	2 / 51	x 1.25 / 32	2.375 / 51	х	1.66 / 42	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X6-020-131-1	2 / 51	x 1 / 25	2.375 / 51	X	1.31 / 33	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X6-030-237-1	3 / 76	x 2/51	3.5 / 76	х	2.375 / 60	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-030-190-1	3 / 76	x 1.5 / 38	3.5 / 76	х	1.9 / 48	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-030-116-1	3 / 76	x 1.25 / 32	3.5 / 76	Х	11.66 / 296	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-030-131-1	3 / 76	x 1 / 25	3.5 / 76	Х	1.31 / 34	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-040-350-1	4 / 102	x 3/76	4.5 / 102	Х	3.50 / 89	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-040-287-1	4 / 102	x 2.5 / 64	4.5 / 102	Х	2.875 / 73	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-040-237-1	4 / 102	x 2/51	4.5 / 102	х	2.375 / 60	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-040-190-1	4 / 102	x 1.5 / 38	4.5 / 102	Х	1.9 / 48	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-050-450-1	5 / 127	x 4/102	5.56 / 127	Х	4.50 / 114	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X6-050-350-1	5 / 127	x 3 / 76	5.56 / 127	Х	3.50 / 89	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X6-050-287-1	5 / 127	x 2.5 / 64	5.56 / 127	Х	2.875 / 73	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X6-060-556-1	6 / 152	x 5 / 127	6.63 / 152	X	5.563 / 141	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X6-060-450-1	6 / 152	x 4/102	6.63 / 152	Х	4.50 / 114	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X6-060-350-1	6 / 152	x 3 / 76	6.63 / 152	Х	3.50 / 89	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X6-080-662-1	8 / 203	x 6 / 152	8.63 / 203	Х	6.625 / 168	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X6-080-556-1	8 / 203	x 5 / 127	8.63 / 203	X	5.563 / 141	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X6-080-450-1	8 / 203	x 4/102	8.63 / 203	Х	4.5 / 114	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X6-100-862-1	10 / 254	x 8 / 203	10.75 / 254	Х	8.625 / 219	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X6-100-662-1	10 / 254	x 6 / 152	10.75 / 254	Х	6.625 / 168	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X6-100-450-1	10 / 254	x 4 / 102	10.75 / 254	Х	4.5 / 114	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X6-120-107-1	12 / 305	x 10 / 254	12.75 / 305	Х	10.75 / 273	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X6-120-862-1	12 / 305	x 8 / 203	12.75 / 305	Х	8.625 / 219	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X6-120-662-1	12 / 305	x 6 / 152	12.75 / 305	х	6.625 / 168	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X6-120-556-1	12 / 305	x 5 / 127	12.75 / 305	х	5.563 / 141	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622



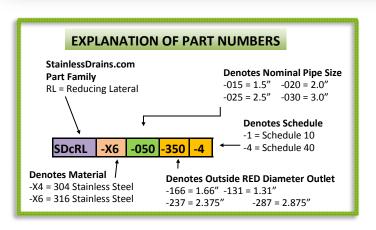


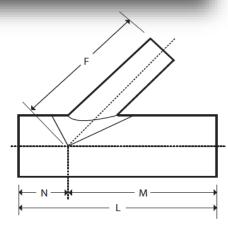
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### SDcRL

- 45° Reducing Laterals
  - Stainless Steel 304,304L, 316, 316L
  - Schedule 10 and Schedule 40 available
  - Non-Standard diameters, reductions and angles available

	Nomin	al Pipe Size	Outside	Diameter				
Product	Run	Outlet	Run	Outlet	L	M	N	P
Number	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm	in. / mm
SDcRL-X6-020-166-4	2/51 x	1.25 / 32	2.375 / 51 x	1.66 / 42	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X6-020-131-4	2/51 x	1 / 25	2.375 / 51 x	1.31 / 33	10.5 / 267	8 / 203	2.5 / 64	8 / 203
SDcRL-X6-030-237-4	3/76 x	2 / 51	3.5 / 76 x	2.375 / 60	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-030-190-4	3 / 76 x	1.5 / 38	3.5 / 76 x	1.9 / 48	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-030-116-4	3/76 x	1.25 / 32	3.5 / 76 x	11.66 / 296	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-030-131-4	3 / 76 x	1 / 25	3.5 / 76 x	1.31 / 34	13 / 330	10 / 254	3 / 76	10 / 254
SDcRL-X6-040-350-4	4 / 102 x	3 / 76	4.5 / 102 x	3.50 / 89	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-040-287-4	4 / 102 x	2.5 / 64	4.5 / 102 x	2.875 / 73	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-040-237-4	4 / 102 x	2 / 51	4.5 / 102 x	2.375 / 60	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-040-190-4	4 / 102 x	1.5 / 38	4.5 / 102 x	1.9 / 48	15 / 381	12 / 305	3 / 76	12 / 305
SDcRL-X6-050-450-4	5 / 127 x	4 / 102	5.56 / 127 x	4.50 / 114	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X6-050-350-4	5 / 127 x	3 / 76	5.56 / 127 x	3.50 / 89	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X6-050-287-4	5 / 127 x	2.5 / 64	5.56 / 127 x	2.875 / 73	17 / 432	13.5 / 343	3.5 / 89	13.5 / 343
SDcRL-X6-060-556-4	6 / 152 x	5 / 127	6.63 / 152 x	5.563 / 141	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X6-060-450-4	6 / 152 x	4 / 102	6.63 / 152 x	4.50 / 114	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X6-060-350-4	6 / 152 x	3 / 76	6.63 / 152 x	3.50 / 89	18 / 457	14.5 / 368	3.5 / 89	14.5 / 368
SDcRL-X6-080-662-4	8 / 203 x	6 / 152	8.63 / 203 x	6.625 / 168	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X6-080-556-4	8 / 203 x	5 / 127	8.63 / 203 x	5.563 / 141	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X6-080-450-4	8 / 203 x	4 / 102	8.63 / 203 x	4.5 / 114	22 / 559	17.5 / 445	4.5 / 114	17.5 / 445
SDcRL-X6-100-862-4	10 / 254 x	8 / 203	10.75 / 254 x	8.625 / 219	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X6-100-662-4	10 / 254 x	6 / 152	10.75 / 254 x	6.625 / 168	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X6-100-450-4	10 / 254 x	4 / 102	10.75 / 254 x	4.5 / 114	25.5 / 648	20.5 / 521	5 / 127	20.5 / 521
SDcRL-X6-120-107-4	12/305 x	10 / 254	12.75 / 305 x	10.75 / 273	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X6-120-862-4	12/305 x	8 / 203	12.75 / 305 x	8.625 / 219	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X6-120-662-4	12/305 x	6 / 152	12.75 / 305 x	6.625 / 168	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622
SDcRL-X6-120-556-4	12 / 305 x	5 / 127	12.75 / 305 x	5.563 / 141	30 / 762	24.5 / 622	5.5 / 140	24.5 / 622





\*\*\* ALL DIMENSIONS ARE NOMINAL DIMENSIONS AND ARE SUBJECT TO CHANGE\*\*\*



### 45° Laterals

- Stainless Steel 304,304L, 316, 316L
- Schedule 10 and Schedule 40 available
- Non-Standard diameters, reductions and angles available

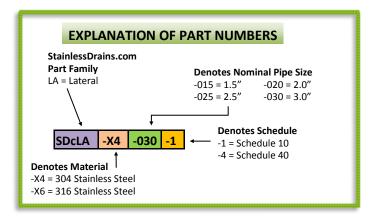


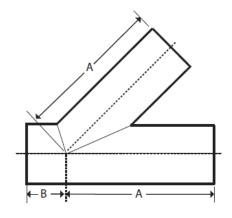


#### 304 Stainless Steel & Schedule 10

Product Number	Nominal Pipe Size in / mm	Outside Diameter in / mm	A in / mm	B in / man
65 14 W 645 4	· · · · · · · · · · · · · · · · · · ·	•		in / mm
SDcLA-X4-015-1	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcLA-X4-020-1	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcLA-X4-025-1	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcLA-X4-030-1	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcLA-X4-040-1	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcLA-X4-050-1	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcLA-X4-060-1	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcLA-X4-080-1	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcLA-X4-100-1	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcLA-X4-120-1	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140

Product	Nominal	Outside		
Number	Pipe Size	Diameter	Α	В
	in / mm	in / mm	in / mm	in / mm
SDcLA-X4-015-4	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcLA-X4-020-4	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcLA-X4-025-4	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcLA-X4-030-4	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcLA-X4-040-4	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcLA-X4-050-4	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcLA-X4-060-4	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcLA-X4-080-4	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcLA-X4-100-4	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcLA-X4-120-4	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140





### 45° Laterals

- Stainless Steel 304,304L, 316, 316L
- □ Schedule 10 and Schedule 40 available
- □ Non-Standard diameters, reductions and angles available





#### 316 Stainless Steel & Schedule 10

Product Number	Nominal Pipe Size in / mm	Outside Diameter in / mm	A in / mm	B in / mm
SDcLA-X6-015-1	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcLA-X6-020-1	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcLA-X6-025-1	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcLA-X6-030-1	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcLA-X6-040-1	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcLA-X6-050-1	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcLA-X6-060-1	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcLA-X6-080-1	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcLA-X6-100-1	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcLA-X6-120-1	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140

Product	Nominal	Outside		
Number	Pipe Size	Diameter	Α	В
	in / mm	in / mm	in / mm	in / mm
SDcLA-X6-015-4	1.50 / 38	1.90 / 48	7 / 178	2 / 51
SDcLA-X6-020-4	2 / 51	2.375 / 60	8 / 203	2.50 / 64
SDcLA-X6-025-4	2.50 / 64	2.875 / 73	9.50 / 241	2.50 / 64
SDcLA-X6-030-4	3 / 76	3.50 / 89	10 / 254	3 / 76
SDcLA-X6-040-4	4 / 102	4.50 / 114	12 / 305	3 / 76
SDcLA-X6-050-4	5 / 127	5.563 / 141	13.50 / 343	3.50 / 89
SDcLA-X6-060-4	6 / 152	6.625 / 168	14.50 / 368	3.50 / 89
SDcLA-X6-080-4	8 / 203	8.75 / 222	17.50 / 445	4.50 / 114
SDcLA-X6-100-4	10 / 254	10.75 / 273	20.50 / 521	5 / 127
SDcLA-X6-120-4	12 / 305	12.75 / 324	24.50 / 622	5.50 / 140

